



**CONESTOGA-ROVERS
& ASSOCIATES**

EPA Region 5 Records Ctr.



298388

651 Colby Drive, Waterloo, Ontario, Canada N2V 1C2
Telephone: 519·884·0510 Facsimile: 519·884·0525
www.CRAworld.com

April 24, 2006

Reference No. 6124

Ms. Mary Tierney
EPA Project Coordinator
USEPA - Region V (HSRW-6J)
77 West Jackson Blvd.
Chicago, Illinois 60604

Dear Ms. Tierney:

Re: Operation and Maintenance Report, January 2006
Hi-Mill Manufacturing Site

Enclosed, please find one (1) copy of the report entitled "Operation and Maintenance Report, January 2006", for the Hi-Mill Manufacturing Co., in Highland Township, Michigan.

Should you have any questions regarding this information, please do not hesitate to contact us.

Yours truly

CONESTOGA-ROVERS & ASSOCIATES

Jamie Puskas, P. Eng.
jp/ck/26

Encl.

c.c. Bob Beard
Daria Devantier

REGISTERED COMPANY
ISO 9001
ENGINEERING DESIGN



OPERATION AND MAINTENANCE REPORT JANUARY 2006

**HI-MILL MANUFACTURING SITE
HIGHLAND TOWNSHIP
OAKLAND COUNTY, MICHIGAN**

**PRINTED ON
APR 24 2006**



OPERATION AND MAINTENANCE REPORT JANUARY 2006

**HI-MILL MANUFACTURING SITE
HIGHLAND TOWNSHIP
OAKLAND COUNTY, MICHIGAN**

**FEBRUARY 2006
REF. NO. 006124 (52)**
This report is printed on recycled paper.

**Prepared by:
Conestoga-Rovers
& Associates**

651 Colby Drive
Waterloo, Ontario
Canada N2V 1C2

Office: 519•884•0510
Fax: 519•884•0525

TABLE OF CONTENTS

	<u>Page</u>
1.0 INTRODUCTION.....	1
2.0 AGENCY/COMMUNITY CONTACTS	3
3.0 FIELD ACTIVITIES.....	4
3.1 WATER LEVEL MEASUREMENTS	4
3.2 QUARTERLY GROUNDWATER SAMPLING	4
4.0 GROUNDWATER MONITORING RESULTS.....	5
5.0 PROBLEMS/CORRECTIVE ACTIONS	6
6.0 PROJECTED FUTURE WORK	7
7.0 WASTE MANAGEMENT.....	8

LIST OF FIGURES
(Following Text)

FIGURE 3.1 MONITORING WELL LOCATIONS

FIGURE 4.1 GROUNDWATER ANALYTICAL DATA – JANUARY 2006

LIST OF TABLES
(Following Text)

TABLE 3.1 WATER LEVEL MEASUREMENTS

TABLE 3.2 SAMPLE KEY

TABLE 4.1 SUMMARY OF GROUNDWATER ANALYTICAL DATA

TABLE 7.1 SUMMARY OF DRUM STATUS

LIST OF APPENDICES

APPENDIX A WELL PURGE RECORDS

APPENDIX B LABORATORY ANALYTICAL REPORT

APPENDIX C DATA VALIDATION REPORT

1.0 INTRODUCTION

The Hi-Mill Manufacturing Company (Hi-Mill) Superfund Site (Site) is located at 1704 Highland Road in Highland Township, Oakland, County, Michigan.

In March 1995, a Response Design Plan was prepared to comply with the requirements of Section VI.11 of the Consent Decree (United States of America vs. Hi-Mill Manufacturing Co.) dated June 1994. The Response Action involved installation of six shallow groundwater monitoring wells and two intermediate depth monitoring wells. The monitoring wells were installed in August and September 1995. The Response Design Plan included groundwater sampling at 19 monitoring wells; and water level measurements at 25 monitoring wells, five piezometers, and four surface water locations.

After 4 years of groundwater monitoring, Hi-Mill petitioned the United States Environmental Protection Agency (USEPA) to reduce the monitoring frequency in a letter dated May 29, 2000. USEPA approved the petition in a letter dated July 26, 2000. Modifications to the groundwater monitoring program include the monitoring of all wells on an annual basis (April), with the following exceptions:

- 1) wells SW-26A, SW-27, and SW-28 would be monitored semi-annually, in April and October; and
- 2) wells SW-1 and SW-24 would be monitored quarterly, in January, April, July, and October.

In a letter dated January 16, 2004 to the USEPA, CRA proposed modifications to the groundwater monitoring program. Through discussions between the EPA and Hi-Mill Manufacturing Co., it was decided that the monitoring program be reduced to annual monitoring at 11 selected wells. These wells were sampled in April 2005.

In a letter dated August 12, 2005 to CRA, the USEPA indicated that the approved monitoring plan as per the USEPA letter dated July 26, 2000 is to be resumed.

This Operation and Maintenance Report presents the results for the quarterly monitoring period ending in January 2006, which includes the monitoring of wells SW-1 and SW-24. The report also includes wells SW-27 and SW-28, which were not sampled during the previous round as they were dry. The report is organized as follows:

- Section 1.0 Introduction;**
- Section 2.0 Agency/Community Contacts;**
- Section 3.0 Field Activities;**
- Section 4.0 Groundwater Monitoring Results;**
- Section 5.0 Problems/Corrective Actions;**
- Section 6.0 Projected Future Work; and**
- Section 7.0 Waste Management.**

2.0 AGENCY/COMMUNITY CONTACTS

A list of agency contacts made during the reporting period is presented below:

<i>Name</i>	<i>Agency</i>	<i>Purpose</i>
Mary Tierney	USEPA	notification of sampling

No community contacts were made during this reporting period.

3.0 FIELD ACTIVITIES

Annual monitoring activities, including water level measurements and groundwater sampling, were conducted during the period from January 30 to January 31, 2006. Monitoring locations are presented on Figure 3.1. A description of the field activities is presented in the following sections.

3.1 WATER LEVEL MEASUREMENTS

Water level measurements were obtained on January 30, 2006 and the results are summarized in Table 3.1.

3.2 QUARTERLY GROUNDWATER SAMPLING

Groundwater sampling was conducted between January 30 and January 31, 2006.

Prior to sample collection, protocols call for the evacuation of a minimum of two well volumes from each well, with measurements of turbidity, temperature, pH, and conductivity after each evacuated well volume. Purging is considered complete when two consecutive consistent readings of temperature, pH, and conductivity are obtained. Where possible, purging is to be conducted using a bladder pump. At wells where the recharge or water depth is insufficient to use a bladder pump, a peristaltic pump is to be used for purging. At wells where recharge is insufficient to provide the volume of water required (i.e., two well volumes), the water level is to be pumped down to the top of the screen, and the sample to be collected when the well has sufficiently recharged. If the static water level is already within the screened interval, the well is to be pumped dry and sampled after the well is sufficiently recharged.

Due to low water levels in wells SW-27 and SW-28, these wells were purged dry and allowed to recharge, and then sampled. At well SW-1, three well volumes were purged prior to sampling. Well SW-24 was not sampled during this monitoring event as the area around this well was flooded. Purge records are presented in Appendix A.

Groundwater samples were collected using a peristaltic pump as the water depth prevented the use of a bladder pump. This procedure was discussed and agreed upon with the USEPA.

A sample key for the January 2006 monitoring event is presented in Table 3.2.

4.0 GROUNDWATER MONITORING RESULTS

All groundwater samples collected were analyzed for TCL VOCs in accordance with the Quality Assurance Project Plan (QAPP). Analyses were conducted by Severn Trent Laboratories in North Canton, Ohio. A copy of the laboratory report is presented in Appendix B, and CRA's data validation report is presented in Appendix C.

A summary of the analytical results is presented in Table 4.1 and on Figure 4.1. The January 2006 monitoring data will be used to evaluate changes, if any, in the groundwater quality relative to baseline conditions. Analytical results of the groundwater samples collected in January 2006 are consistent with the respective historical analytical results.

5.0 PROBLEMS/CORRECTIVE ACTIONS

As reported in the October 2005 Operation and Maintenance Report, no water was encountered in wells SW-27 and SW-28 during the October 2005 sampling round. These wells were subsequently sampled in January 2006. Also, as the area around well SW-24 was flooded in January 2006, no groundwater sample was collected at this well. Well SW-24 will be sampled during the April 2006 monitoring event.

6.0 PROJECTED FUTURE WORK

Discussions with USEPA regarding modifications to the groundwater monitoring program are ongoing. Future monitoring will be performed in accordance with the agreed-upon revised monitoring program.

7.0 WASTE MANAGEMENT

Purge water from well SW-1 collected during the January 2006 sampling event was stored in a Department of Transportation closed-top, 55-gallon drum. The drum will remain closed at all times.

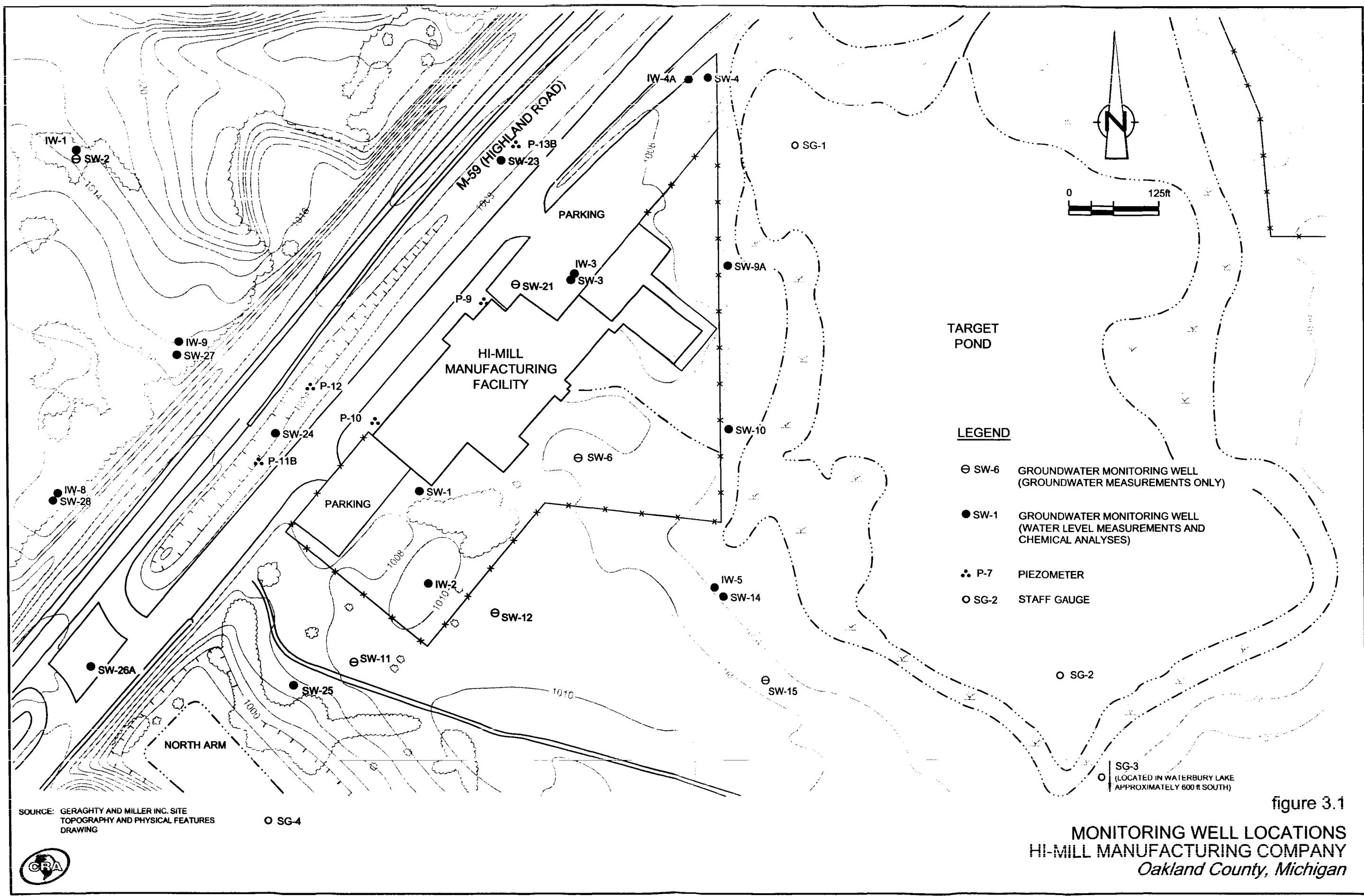
The current total volume of contaminated purge water in this drum is estimated to be 53 gallons. The drum capacity has currently been reached. The current status of the drum is summarized in Table 7.1.

The drum is labeled as follows:

HAZARDOUS WASTE
PURGE WATER
Generator EPA ID: MID005341714
EPA Waste Code: D040
January 30, 2006

Removal and disposal of the drum will be managed in accordance with State of Michigan regulations.

FIGURES



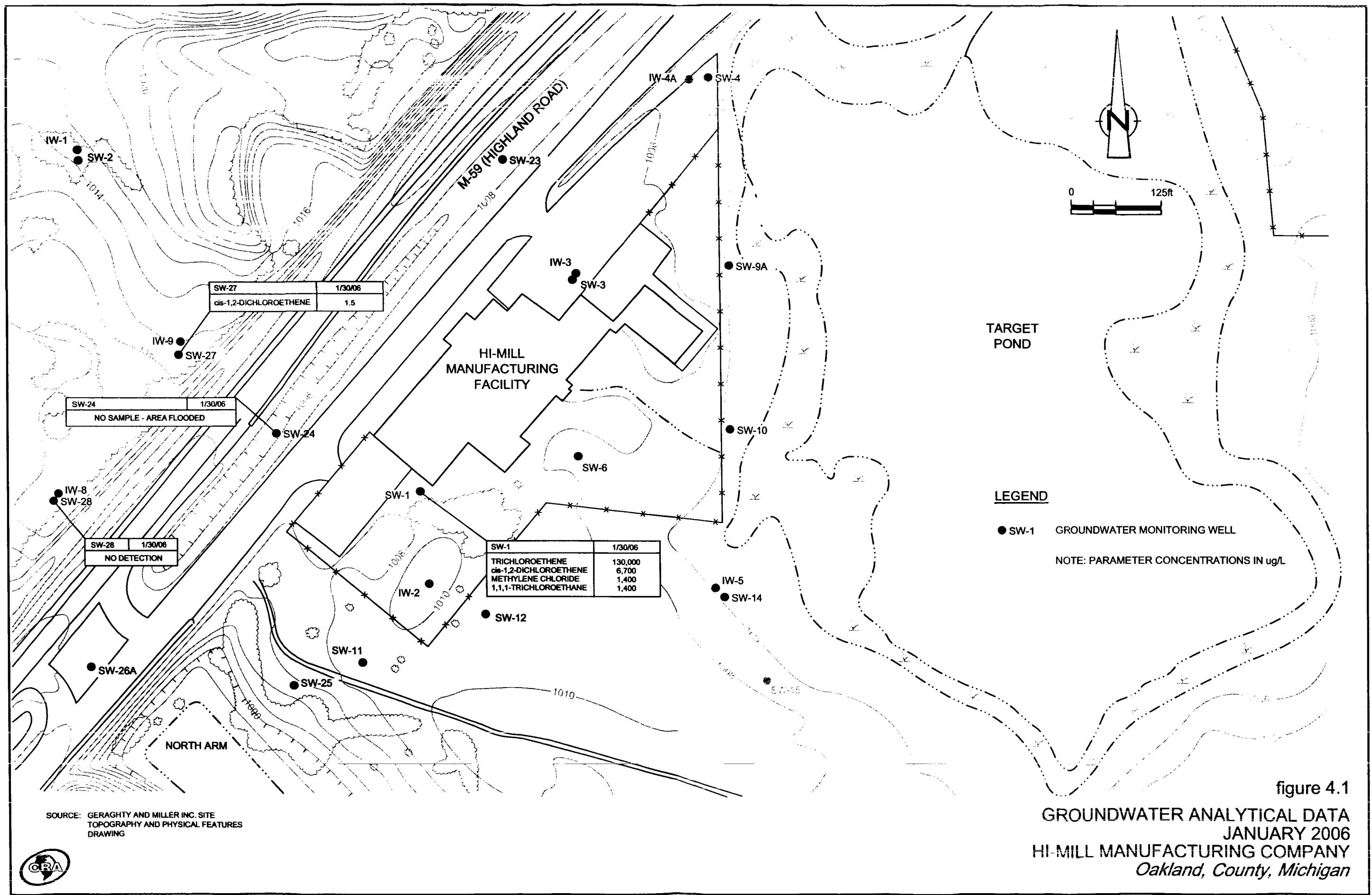


figure 4.1
GROUNDWATER ANALYTICAL DATA
JANUARY 2006
HI-MILL MANUFACTURING COMPANY
Oakland, County, Michigan

TABLES

TABLE 3.1

**WATER LEVEL MEASUREMENTS
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well ID</i>	<i>Reference Elevation (ft. AMSL)</i>	10/2/1995	1/8/1996	4/9/1996	7/9/1996	10/21/1996	1/13/1997	4/16/1997	7/15/1997	10/7/1997	1/19/1998	4/14/1998	7/14/1998
SW1	1,013.17	1,001.78	1,002.24	1,003.47	1,003.55	1,001.70	1,003.07	1,004.29	1,002.97	1,002.72	1,003.35	1,004.53	1,002.64
SW2	1,018.04	998.60	997.76	997.55	999.75	998.32	997.52	998.09	999.51	998.36	997.44	998.23	998.98
SW3	1,012.43	1,006.50	1,005.66	frozen	1,006.82	1,006.91	1,006.23	1,007.69	1,006.49	1,006.88	1,006.80	1,007.73	1,006.64
SW4	1,010.18	1,004.99	1,004.98	1,005.62	1,005.17	1,005.43	1,005.45	1,005.97	1,004.74	1,005.38	1,005.46	1,005.91	1,004.74
SW6	1,011.63	1,005.04	1,007.26	1,008.09	1,006.03	1,007.77	1,007.92	1,008.08	1,005.45	1,007.21	1,003.41	1,008.09	1,005.98
SW9	1,010.10	1,004.85	1,004.81	1,005.02	1,004.59	1,004.46	1,004.91	1,005.00	1,001.12	1,004.66	1,004.88	1,005.01	1,003.88
SW10	1,010.50	1,004.55	1,005.12	1,005.75	1,004.94	1,004.87	1,005.35	1,005.75	1,004.59	1,005.01	1,005.65	1,005.67	1,004.34
SW11	1,013.04	1,000.26	1,000.98	1,001.90	1,001.95	999.03	1,001.66	1,002.86	1,001.24	1,000.66	1,001.71	1,002.91	1,000.23
SW12	1,013.14	1,004.92	1,008.46	1,009.45	1,006.90	1,000.30	1,009.25	1,009.49	1,005.24	1,007.04	1,009.11	1,009.63	1,004.10
SW14	1,009.76	1,002.46	1,004.05	1,004.35	1,003.66	1,000.56	1,004.33	1,004.61	1,003.00	1,003.19	1,004.26	1,004.65	1,001.90
SW15	1,010.93	NA	1,005.91	1,006.83	1,004.64	1,001.77	1,006.59	1,006.85	NA	1,004.27	1,006.65	1,007.36	1,002.31
SW21	1,012.93	1,006.40	1,005.43	frozen	1,006.73	1,006.89	1,006.13	1,007.86	1,006.62	1,007.05	1,006.53	1,007.53	1,007.12
SW23	1,006.00	997.49	997.37	997.68	998.28	997.22	997.60	997.57	997.96	997.50	997.51	998.65	997.45
SW24	1,004.76	1,000.58	1,000.71	1,001.50	1,002.24	999.91	1,001.42	1,002.67	1,001.85	1,000.66	1,000.74	1,001.34	1,001.35
SW25	1,007.01	999.44	999.84	998.60	1,000.97	998.72	1,000.24	1,001.56	1,000.30	999.68	1,000.28	1,001.62	999.40
SW26A	1,010.04	998.99	999.14	999.86	999.98	998.72	999.52	1,000.35	999.53	999.14	999.80	1,000.53	999.13
SW27	1,014.31	1,000.67	1,000.62	1,001.33	1,002.52	999.90	1,000.79	1,002.71	1,001.86	1,000.51	1,000.91	1,002.75	1,001.00
SW28	1,011.41	999.50	999.74	1,000.55	1,001.33	998.73	999.95	1,002.07	1,000.60	999.27	DRY (997.46)	1,002.23	DRY (999.60)
IW1	1,017.02	995.86	995.90	996.04	996.66	995.68	996.00	996.87	996.31	995.87	996.07	996.91	995.86
IW2	1,014.55	997.30	997.34	997.61	998.18	997.12	997.52	998.41	997.84	997.39	997.61	998.54	997.39
IW3	1,011.90	997.72	998.73	997.99	998.56	997.51	997.90	998.40	998.22	997.77	997.98	998.91	997.73
IW4A	1,010.06	997.92	998.01	998.24	998.87	997.81	998.15	999.08	998.48	998.01	998.21	999.17	997.98
IW5	1,009.39	998.28	998.30	998.57	999.06	998.02	998.48	999.38	998.75	998.35	998.60	999.44	998.28
IW8	1,012.19	995.10	995.09	995.31	995.93	994.88	995.23	996.14	995.58	995.11	993.31	996.26	995.10
IW9	1,015.38	996.62	996.66	996.88	997.50	996.46	996.77	997.75	997.16	996.70	996.90	997.95	996.59
P9	1,011.3?	1,008.43	1,007.59	1,009.13	1,008.69	1,008.83	1,008.41	1,009.79	1,008.70	1,009.09	1,008.67	1,009.57	1,009.06
P10	1,011.02	DRY (1,005.52)	DRY (1,005.52)	1,006.63	1,006.22	1,005.77	1,007.41	1,007.35	1,005.94	1,006.30	1,006.45	1,007.50	1,005.89
P11B	1,005.4?	1,000.90	1,001.27	1,002.49	1,002.52	1,001.02	1,001.66	1,003.01	1,002.00	1,001.85	1,001.96	1,002.35	1,001.28
P12	1,006.10	DRY (1,002.60)	1,002.36	1,002.76	DRY (1,002.60)	DRY (1,002.60)	1,002.90	1,003.18	1,002.58	DRY (1,002.60)	1,003.49	1,003.29	DRY (1,002.57)
P13B	1,006.9?	997.53	997.49	997.70	998.34	997.25	997.62	997.56	997.93	997.50	997.66	998.65	997.42
<i>Staff Gauge ID (c)</i>													
SG1	10(5.47 (1.55)(b)	1,005.17	FROZEN	1,004.92	1,005.52	1,005.07	FROZEN	1,005.72	1,005.62	1,005.42	1,005.72	1,005.71	1,005.02
SG2	10(5.47 (1.35)(b)	NA	FROZEN	NA	NA	1,005.37	FROZEN	1,006.32	1,006.01	NA	1,006.32	NA	NA
SG3	999.64 (1.20)(b)	NA	FROZEN	1,000.13	NA	999.60	FROZEN	1,000.72	NA	1,000.12	1,000.32	1,000.68	1,000.19
SG4	999.25 (1.1?)(b)	NA	FROZEN	1,000.18	1,000.28	999.08	FROZEN	1,000.73	999.85	999.47	999.99	1,000.84	999.50

Notes:

- (a) Measured on 4/29/2005.
- (b) Reference elevation is equivalent to the indicated reference gauge reading (in parentheses).
- (c) Pond water elevation = (staff gauge reading) - (reference gauge reading) + reference elevation.
- NA - Elevation not available.
- NM - Not measured.

TABLE 3.1

**WATER LEVEL MEASUREMENTS
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well ID	Reference Elevation (ft. AMSL)	10/21/1998	3/15/1999	5/5/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	7/20/2000	10/31/2000	1/11/2001	4/2/2001	7/9/2001	10/3/2001
SW1	1,013.17	1,000.03	1,002.61	1,002.35	1,002.15	999.76	1,000.55	1,002.87	1,001.92	1,001.72	1,003.26	1,003.51	1,002.77	1,001.39
SW2	1,018.4	997.38	996.25	996.14	996.37	995.85	995.45	995.31	NM	NM	NM	996.56	NM	NM
SW3	1,012.43	1,006.43	1,007.25	1,007.30	1,007.11	1,006.67	1,005.85	1,007.40	NM	NM	NM	1,007.62	NM	NM
SW4	1,010.18	1,004.70	1,006.00	1,005.53	1,005.34	1,005.00	1,004.90	1,006.12	NM	NM	NM	1,006.03	NM	NM
SW6	1,011.63	1,004.44	1,008.01	1,007.35	1,006.81	1,005.90	1,007.37	1,008.15	NM	NM	NM	1,008.10	NM	NM
SW9	1,010.10	1,002.67	1,004.76	1,004.78	1,004.56	1,004.21	1,004.49	1,004.94	NM	NM	NM	1,005.00	NM	NM
SW10	1,010.50	1,002.84	1,005.36	1,005.16	1,004.97	1,004.52	1,005.06	1,005.60	NM	NM	NM	1,005.56	NM	NM
SW11	1,013.04	997.46	1,000.87	1,001.20	1,000.03	997.65	999.06	1,001.00	NM	NM	NM	1,001.91	NM	NM
SW12	1,013.14	DRY (1,000.30)	1,009.18	1,008.79	1,006.92	DRY (1,000.34)	1,007.64	1,009.42	NM	NM	NM	1,009.59	NM	NM
SW14	1,009.76	998.03	1,003.39	1,003.86	1,002.64	999.07	1,001.32	1,003.36	NM	NM	NM	1,004.29	NM	NM
SW15	1,010.93	999.11	1,006.04	1,006.38	1,003.80	999.78	1,000.95	1,006.92	NM	NM	NM	1,007.24	NM	NM
SW21	1,012.93	1,007.09	NA	NA	NA	NA	NA	1,007.30	NM	NM	NM	NA	NM	NM
SW23	1,006.00	996.64	996.88	997.27	996.64	996.04	996.07	996.24	NM	NM	NM	997.67	NM	NM
SW24	1,004.76	998.87	NA	1,001.35	1,000.69	998.26	998.82	999.30	1,000.91	1,001.83	NM	1,001.38	1,001.12	999.70
SW25	1,007.01	997.31	999.43	999.92	999.12	997.16	998.09	999.42	NM	NM	NM	1,000.52	NM	NM
SW26A	1,010.04	998.28	999.42	999.94	999.32	998.25	998.48	999.33	NM	999.38	NM	999.82	NM	998.88
SW27	1,014.31	DRY (999.21)	999.57	1,000.20	999.95	DRY (999.28)	DRY (999.28)	DRY (999.31)	NM	999.71	NM	1,001.45	NM	Dry (999.36)
SW28	1,011.41	DRY (997.68)	998.50	999.68	998.83	DRY (997.57)	DRY (997.57)	997.73	NM	998.90	998.99	1,000.95	NM	998.08
IW1	1,017.02	995.17	995.38	995.72	995.11	994.65	994.63	994.84	NM	NM	NM	996.05	NM	NM
IW2	1,014.56	996.56	996.79	997.21	996.50	995.90	995.90	996.15	NM	NM	NM	997.47	NM	NM
IW3	1,011.90	996.99	997.08	997.54	996.84	996.30	996.30	NM	NM	NM	NM	997.94	NM	NM
IW4A	1,010.06	997.19	997.34	997.74	997.07	996.54	996.53	996.82	NM	NM	NM	998.14	NM	NM
IW5	1,009.39	997.45	997.61	998.05	997.33	996.76	996.73	997.07	NM	NM	NM	998.37	NM	NM
IW8	1,012.19	994.37	994.58	995.01	994.31	993.81	993.85	994.09	NM	NM	NM	995.26	NM	NM
IW9	1,015.38	995.96	996.08	996.48	995.72	995.24	995.24	995.34	NM	NM	NM	996.78	NM	NM
P9	1,011.37	1,009.11	1,009.86	DRY	1,009.38	1,008.72	1,007.96	1,009.49	NM	NM	NM	1,009.74	NM	NM
P10	1,011.02	DRY (1,005.34)	1,007.53	1,006.57	1,006.59	1,005.34	1,005.54	1,007.63	NM	NM	NM	1,007.18	NM	NM
P11B	1,005.49	DRY (1,000.24)	1001.50(a)	1,002.04	1,001.23	DRY (1,000.23)	DRY (1,000.23)	1,001.49	NM	NM	NM	NM	NM	NM
P12	1,006.10	DRY (1,002.42)	1,003.22	1,002.64	1,002.70	1,002.70	DRY (1,002.70)	1,003.19	NM	NM	NM	NM	NM	NM
P13B	1,006.92	996.83	Dry (a)	997.17	996.89	996.85	996.85	996.87	NM	NM	NM	NM	NM	NM
Staff Gauge ID (c)														
SG1	1005.47 (1.55)(b)	1,004.40	1,003.88	1,005.88	1,005.45	1,004.92	NA	1,005.71	NM	NM	NM	1,005.83	NM	NM
SG2	1005.47 (1.35)(b)	1,004.60	1,003.40	1,006.15	NA	1,005.50	NA	1,006.32	NM	NM	NM	1,006.82	NM	NM
SG3	999.64 (1.20)(b)	999.21	998.65	999.34	NA	DRY (998.64)	NA	999.00	NM	NM	NM	999.43	NM	NM
SG4	999.25 (1.17)(b)	998.60	998.40	999.36	998.81	998.14	NA	998.62	NM	NM	NM	999.66	NM	NM

Notes:

- (a) Measured on 3/17/99
- (b) Reference elevation is equivalent to the indicated reference gauge reading (in parentheses).
- (c) Pond water elevation = (staff gauge reading) - (reference gauge reading) + reference elevation.
- NA - Elevation not available.
- NM - Not measured.

TABLE 3.1

WATER LEVEL MEASUREMENTS
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Monitoring Well ID</i>	<i>Reference Elevation (ft. AMSL)</i>	1/18/2002	4/17/2002	7/15/2002	10/21/2002	1/10/2003	4/14/2003	7/11/2003	10/31/2003	4/26/2004	4/29/2005	10/31/2005	1/10/2006
SW1	1,013.17	1,003.28	1,003.91	1,001.57	998.67	999.68	1,002.16	1,001.47	998.94	1,002.23	1,003.71	999.03	1,003.17
SW2	1,018.04	NM	997.53	NM	NM	NM	995.54	NM	NM	995.04	996.79	996.33	NM
SW3	1,012.43	NM	1,007.34	NM	NM	NM	1,006.96	NM	NM	1,006.75	1,007.13	1,005.34	NM
SW4	1,010.18	NM	1,005.95	NM	NM	NM	1,005.75	NM	NM	1,004.82	1,005.87	1,004.00	NM
SW5	1,011.63	NM	1,007.99	NM	NM	NM	1,007.83	NM	NM	1,006.71	1,007.93	1,002.00	NM
SW6	1,010.10	NM	1,004.96	NM	NM	NM	1,004.70	NM	NM	1,004.53	1,004.85	1,000.77	NM
SW7	1,010.50	NM	1,005.46	NM	NM	NM	1,005.13	NM	NM	1,004.93	1,005.41	1,002.37	NM
SW8	1,013.04	NM	1,002.51	NM	NM	NM	1,000.28	NM	NM	1,000.71	1,002.28	996.89	NM
SW9	1,013.14	NM	1,009.36	NM	NM	NM	1,008.79	NM	NM	1,000.74	1,009.36	Dry(12.85)	NM
SW10	1,009.76	NM	1,004.22	NM	NM	NM	1,001.37	NM	NM	1,003.48	1,004.22	996.48	NM
SW11	1,010.93	NM	1,006.86	NM	NM	NM	1,004.21	NM	NM	1,006.29	1,006.90	997.93	NM
SW12	1,012.93	NM	1,005.93	NM	NM	NM	1,007.53	NM	NM	1,006.58	1,007.63	1,005.45	NM
SW13	1,006.00	NM	997.90	NM	NM	NM	996.46	NM	NM	996.28	997.48	995.84	NM
SW14	1,004.76	NM	1,001.51	1,001.41	998.41	997.77	1,000.61	999.71	NM	999.66	submerged	1,001.26	NM
SW15	1,007.01	NM	1,001.06	NM	NM	NM	998.95	NM	NM	999.30	1,000.83	996.78	NM
SW16A	1,010.04	NM	999.99	NM	997.85	NM	999.38	NM	NM	999.49	1,000.06	998.12	NM
SW17	1,014.31	NM	1,002.09	NM	Dry (15.09)	NM	Dry (15.10)	NM	NM	999.92	1,001.70	Dry(15.00)	999.36
SW18	1,011.41	NM	1,001.44	NM	Dry (13.91)	NM	997.83	NM	NM	999.38	1,000.95	Dry(13.21)	997.66
IW1	1,017.02	NM	996.26	NM	NM	NM	994.99	NM	NM	994.90	995.93	994.44	NM
IW2	1,014.56	NM	997.76	NM	NM	NM	996.53	NM	NM	996.10	997.36	996.56	NM
IW3	1,011.90	NM	998.20	NM	NM	NM	996.66	NM	NM	996.54	997.79	996.09	NM
IW4A	1,010.06	NM	998.41	NM	NM	NM	996.97	NM	NM	996.81	998.07	996.36	NM
IW5	1,009.39	NM	998.71	NM	NM	NM	997.24	NM	NM	997.00	998.29	996.58	NM
IW6	1,012.19	NM	995.58	NM	NM	NM	994.17	NM	NM	994.07	995.15	993.61	NM
IW7	1,015.38	NM	997.03	NM	NM	NM	995.58	NM	NM	995.39	996.66	995.11	NM
P9	1,011.37	NM	1,006.28	NM	NM	NM	1,009.61	NM	NM	NM	Damaged	Damaged	NM
P10	1,011.02	NM	1,007.52	NM	NM	NM	1,007.28	NM	NM	1,005.64	NM	NM	NM
P11B	1,005.49	NM	1,002.39	NM	NM	NM	1,000.64	NM	NM	1,001.63	NM	NM	NM
P12	1,006.10	NM	1,003.24	NM	NM	NM	1,002.90	NM	NM	Dry (3.90)	Dry	Dry	NM
P13B	1,006.92	NM	997.77	NM	NM	NM	Dry (10.17)	NM	NM	Dry (10.21)	Dry	Dry	NM
<i>Staff Gauge ID (c)</i>													
SG1	1005.47 (1.55)(b)	NM	1,005.90	NM	NM	NM	1,005.37	NM	NM	1,005.60	NM	Damaged	NM
SG2	1005.47 (1.35)(b)	NM	1,006.92	NM	NM	NM	NM	NM	NM	NM	NM	Blocked	NM
SG3	999.64 (1.20)(b)	NM	1,000.09	NM	NM	NM	Dry	NM	NM	Dry (0.33)	999.64	Dry	NM
SG4	999.25 (1.17)(b)	NM	1,000.05	NM	NM	NM	998.68	NM	NM	999.07	1,000.60	Dry	NM

Notes:

- (a) Measured on 3/17/99.
- (b) Reference elevation is equivalent to the indicated reference gauge reading (in parentheses).
- (c) Pond water elevation = (staff gauge reading) - (reference gauge reading) + reference elevation.
- Elevation not available.
- NM - Not measured.

TABLE 3.2

SAMPLE KEY
JANUARY 2006 GROUNDWATER SAMPLING EVENT
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Sample Location</i>	<i>Sample Identification</i>	<i>QA/QC</i>	<i>Chemical Analysis</i>
GW-6124-013006-BW-185	SW-27		TCL VOCs
GW-6124-013006-BW-186	SW-28		TCL VOCs
GW-6124-013006-BW-187	SW-1		TCL VOCs
TB-6124-188	-	Trip Blank	TCL VOCs

Notes:

Collected groundwater samples were transported under chain-of-custody protocol to
Severn Trent Laboratories, Inc., North Canton, Ohio

QA/QC - Quality Assurance/Quality Control

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-1</i>											
	<i>Sampling Date:</i>	1/13/1997	4/17/1997	7/17/1997	10/8/1997	1/20/1998	4/15/1998	7/16/1998	10/21/1998	3/16/1999	5/6/1999	7/26/1999
<i>Sample ID:</i>	DC-142	SF-180	TJ-208	SF-231	SF-248	SM-279	TJ-318	SM-326	TJ-352	BE-381	BW-408	BW-435
<i>Parameter (µg/L)</i>												
Acetone	4,000U	5,000U	3,100U	50U	12,000U	500UJ	2,500U	250U	500U	250U	2,500U	5,000U
Vinyl Chloride	4,000U	1,000U	620U	47	2,500U	100UJ	500U	50U	100U	65	500U	1,000U
cis-1,2-Dichloroether	4,000U	2,600	2,000	2,500E	3,600	3,400EJ	4,300	5,200	3,700	4,800E	4,900	5,100
trans-1,2-Dichloroethene	4,000U	1,000U	620U	32	2,500U	100UJ	500U	50U	100U	50	500U	1,000U
1,2-Dichloroethane	4,000U	1,000U	620U	10U	2,500U	100UJ	500U	50U	100U	50U	500U	1,000U
Trichloroethylene	160,000	120,000	32,000	78,000	110,000	110,000	110,000	110,000E	97,000	120,000	100,000	110,000
Toluene	4,000U	1,000U	620U	62	2,500U	100UJ	500U	86	7800J	59	500U	1,000U
Xylenes (total)	4,000U	1,000U	620U	16	2,500U	100UJ	500U	50U	100U	50U	500U	1,000U
Chloromethane	4,000U	1,000U	620U	10U	2,500U	100UJ	500U	50U	100U	50U	500U	1,000U
1,1,1-Trichloroethane	4,000U	1,800	620U	1,400E	2,500U	1,400J	1,400	1,200	1,200	1,600E	1,100	1,400
Methylene Chloride	8,000U	2,000U	820	710E	5,000U	960J	500U	680	800J	910	1,600U	2,000U
1,1-Dichloroethane	4,000U	1,000U	620U	120	2,500U	160J	500U	180	240	270	500U	1,000U
4-Methyl-2-Pentanone	4,000U	5,000U	3,100U	94	12,000U	100UJ	2,500U	250U	500U	250U	2500U	5,000U
Tetrachloroethylene	4,000U	1,000U	620U	420E	2,500U	580J	500U	1,100	440	400	500U	1,000U
1,1,2-Trichloroethane	4,000U	1,000U	620U	16	2,500U	100UJ	500U	50U	100U	50U	500U	1,000U
1,1-Dichloroethene	4,000U	1,000U	620U	10U	2,500U	100UJ	500U	76	100U	86	500U	1,000U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well</i>	<i>SW-1</i>								
	<i>Sampling Date:</i>	1/25/2000	4/25/2000	7/20/2000	10/31/2000	1/11/2001	4/3/2001	7/9/2001	10/3/2001
	<i>Sample ID:</i>	BW-460	BW-485	BW-498/BW-499	BW-015	EH-025/EH-026	BW-044	BN-062	BN-067
<i>Parameter (µg/L)</i>									
Acetone	3,600U	3,100U	6,200U/6,200U	2,500UJ	4,200U/4,200U	2,500U	2,500U	6,200U	
Vinyl Chloride	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
cis-1,2-Dichloroethene	4,900	4,500	6,600/6,000	4500J	5,000/5,200	3,500	6,000	6,200	
trans-1,2-Dichloroethene	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
1,2-Dichloroethane	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
Trichloroethylene	170,000	96,000	96,000/92,000	90,000	130,000/140,000	77,000	150,000	150,000	
Toluene	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
Xylenes (total)	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
Chlormethane	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
1,1,1-Trichloroethane	1,200	1,100	1,200/1,200U	1,500J	1,800/2,000	1,200	2,500U	1,900	
Methylene Chloride	1,400U	1,200U	2,500U/2,500U	1,300J	1,700U/1,700U	1,200	2,500U	2,500U	
1,1-Dichloroethane	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
4-Methyl-2-Pentanone	3,600U	3,100U	6,200U/6,200U	500UJ	830U/830U	500U	2,500U	1,200U	
Tetrachloroethylene	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
1,1,2-Trichloroethane	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	
1,1-Dichloroethene	710U	620U	1,200U/1,200U	500UJ	830U/830U	500U	2,500U	1,200U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	SW-1											
	<i>Sampling Date:</i>	1/18/2002	4/18/2002	7/15/2002	10/21/2002	1/10/2003	4/15/2003	7/11/2003	10/31/2003	4/27/2004	4/29/2005	11/1/2005
<i>Sample ID:</i>	BN-068	BW-079	BW-095	BW-104	BW-105/106	BW-120	BW-135	EH-136	BW-150	BW-166	BW-182	BW-187
<i>Parameter (µg/L)</i>												
Acetone	12,000U	6,200U	25,000U	1,200U	25,000U/15,000U	6200U	6200U	2,500U	5,000U	2,500U	120,000U/50,000U	5,000U
Vinyl Chloride	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
cis-1,2-Dichloroethene	6,000	5,800	5,500	8,400	9,000/8,800	7,100	6,600	10,000	5,500	3,800	25,000U/10,000U	6,700
trans-1,2-Dichloroethene	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	5,000U	25,000U/10,000U	1,000U
1,2-Dichloroethane	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
Trichloroethylene	170,000	160,000	160,000	190,000	240,000/190,000	240,000	180,000	210,000	170,000	110,000	230,000/190,000	130,000
Toluene	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
Xylenes (total)	2,500U	1,200U	5,000U	1,200U	3,000U/1,800U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
Chloromethane	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
1,1,1-Trichloroethane	2,500U	1,700	5,000U	1,800	2,800/2,500	2,500	1,900	2,200	1,600	1,100	25,000U/10,000U	1,400
Methylene Chloride	5,000U	2,500U	10,000U	1,200U	5,000U/3100U	2,700	2500U	3,200	2,000U	1,100	25,000U/10,000U	1,400
1,1-Dichloroethane	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
4-Methyl-2-Pentanone	2,500U	1,200U	5,000U	1,200U	50,000U/31,000U	6200U	6200U	500U	5,000U	2,500U	25,000U/10,000U	5,000U
Tetrachloroethylene	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
1,1,2-Trichloroethane	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U
1,1-Dichloroethene	2,500U	1,200U	5,000U	1,200U	1,000U/620U	1200U	1200U	500U	1,000U	500U	25,000U/10,000U	1,000U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-2</i>												
	<i>Sampling Date:</i>	4/15/1998	7/15/1998	10/23/1998	3/17/1999	5/6/1999	7/27/1999	10/27/1999	1/25/2000	4/25/2000	4/3/2001	4/18/2002	4/16/2003
<i>Sample ID:</i>	SM-275	TJ-299	SM-343	TJ-361	BE-389	BW-413	BW-442	BW-465	BW-488	BW-055	BW-086	BW-127	BW-159/160
<i>Parameter (µg/L)</i>													
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5	5U	5U	5U/5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
1,1,1-Trichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
Methylene Chloride	2U	2U	2U	2U	2U	2U	2U	2U	2U	2U	2U	2U	2U/2U
1,1-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
4-Methyl-2-Pentanone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U/5U
Tetrachloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
1,1,2-Trichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U
1,1-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well:	SW-3(1)										
<i>Sampling Date:</i>	10/9/1995	1/10/1996	7/11/1996	10/22/1996	1/14/1997	4/18/1997	7/17/1997	10/9/1997	1/20/1998	4/15/1998	7/15/1998
<i>Sample ID:</i>	SF-063	SDM-112	SM-130	DC-155	SF-190	TJ-216	SF-241	SF-254/255	SM-287	TJ-312	
Parameter (µg/L)											
Ace ^t one	5	6.7U	10U	6	12	5U	5U	5U	5U/5U	5U	5U
Vinyl Chloride	3	1U	46	9	19	1.3	12	6.9	14/12	9	1U
cis-1,2-Dichloroethene	2.4	1U	14	1	2	1U	1U	1U	1U/1U	1U	1.5
trans-1,2-Dichloroethene	1U	1U	2U	1U	1U	1U	1U	1U	1U/1U	1U	1U
1,2-Dichloroethane	1U	1U	2U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Trichloroethene	3.6	1U	2U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Toluene	1U	1U	2U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Xylenes (total)	1U	1U	2U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Chloromethane	1U	1U	2U	2	1U	1U	1U	1U	1U/1U	1U	1U
1,1,1-Trichloroethane	1U	1U	2U	2	1U	1U	1U	1U	1U/1U	1U	1U
Methylene Chloride	2U	2U	4U	2U	2U	2U	2U	2U	2U/2U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-3(1)</i>											
<i>Sampling Date:</i>	10/22/1998	3/17/1999	5/6/1999	7/27/1999	10/26/1999	1/25/2000	4/25/2000	4/3/2001	4/18/2002	4/15/2003	4/27/2004	4/29/2005
<i>Sample ID:</i>	SM-334	TJ-357	BE-382	BW-409	BW-436	BW-461	BW-486	BW-046/047	BW-082	BW-121	BW-151	BW-167
<i>Parameter (µg/L)</i>												
Acetone	5.6	6.1U	5U	5U	5U	5U	5U	5U/5U	5U	5U	5U	5U
Vinyl Chloride	57	2.2	15	5.9	7.4	2.5	2.0	5.0/5.3	4	1U	1U	1U
cis-1,2-Dichloroethene	1.3	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Trichloroethene	1U	5.5	1U	1U	18	1U	1U	2.7/2.3	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Chloroethane	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
1,1,1-Trichloroethane	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Methylene Chloride	1U	1U	1U	1U	1U	1U	1U	2U/2U	2U	1U	2U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-4</i>										
<i>Sampling Date:</i>	10/9/1995	1/10/1996	4/11/1996	7/11/1996	10/23/1996	1/15/1997	4/18/1997	7/17/1997	10/9/1997	1/20/1998	4/15/1998
<i>Sample ID:</i>	SF-046/047	SF-061/062	SF-083	SDM-118	SM-140	DC-159	SF-187/188	TJ-212	SF-237	SF-258	SM-286
<i>Parameter (µg/L)</i>											
Acetone	7.2U/9.6U	5U/5.7U	5U	5U	5U	15	6.8/5U	5U	5U/5U	5U	5U
Vinyl Chloride	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
cis-1,2-Dichloroethene	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
trans-1,2-Dichloroethene	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
1,2-Dichloroethane	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
Trichloroethylene	1U/5.2	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
Toluene	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
Xylenes (total)	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
Chloromethane	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U
Carbon Disulfide	1U/1U	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-4</i>											
	<i>Sampling Date:</i>	7/15/1998	10/22/1998	3/17/1999	5/5/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	4/3/2001	4/17/2002	4/14/2003
<i>Sample ID:</i>	TJ-310	SM-331	TJ-356	BE-371	BW-397	BW-424	BW-448	BW-473	BW-033	BW-069/070	BW-108	BW-138
<i>Parameter (µg/L)</i>												
Acetone	7.7	5U	5U	5U	5U	5U	5U	5U	5U	5U/5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Carbon Disulfide	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-6</i>													
	<i>Sampling Date:</i>	4/15/1998	7/16/1998	10/21/1998	3/16/1999	5/6/1999	7/26/1999	10/26/1999	1/25/2000	4/25/2000	4/3/2001	4/18/2002	4/15/2003	4/27/2004
	<i>Sample ID:</i>	SM-280	TJ-317	SM-325	TJ-350	BE-380	BW-404	BW-434	BW-459	BW-484	BW-045	BW-080	BW-119	BW-149
<i>Parameter (µg/L)</i>														
Acetone	5U	5U	5U	8.7	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	2.5	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1.3	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Carbon Disulfide	1U	1U	2.9	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
2-Butanone	5U	5U	5U	5U	5U	5U	5U	5U	6.0	5U	5U	5U	5U	5U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-9A</i>										
<i>Sampling Date:</i>	10/10/1995	1/10/1996	4/10/1996	7/10/1996	10/22/1996	1/14/1997	4/18/1997	7/17/1997	10/10/1997	1/20/1998	4/15/1998
<i>Sample ID:</i>	SF-048	SF-059	SF-077	SDM-106	SM-129	DC-149	SF-184	TJ-211	SF-235	SF-249	SM-286
<i>Parameter (µg/L)</i>											
Acetone	8.8U	5U	5.6	5U	5U	5U	5U	5U	6.1	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1.6	15	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	2.0	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1.5	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U/1U	1U	1U	1U	1U	1U	1U	1U	1.5	1U	1U
Chloroethane	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well:	SW-9A											
Sampling Date:	7/16/1998	10/23/1998	3/16/1999	5/6/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	4/2/2001	4/17/2002	4/15/2003	4/26/2004
Sample ID:	TJ-320	SM-342	TJ-354	BE-384	BW-398	BW-425	BW-450	BW-475	BW-035	BW-071	BW-119	BW-140
Parameter (µg/L)												
Acetone	5U	5U	5U/5U	6.1	5U	5U	5U	5U	5U	5U	5U	5.7
Vinyl Chloride	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U/1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloroethane	1U	1U	1U/1U	1U	1U	1U	1.7	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-10 (1)</i>										
	<i>Sampling Date:</i>	10/10/1995	1/10/1996	7/10/1996	10/22/1996	1/15/1997	4/18/1997	7/17/1997	10/9/1997	1/20/1998	4/15/1998
<i>Sample ID:</i>	SF-049	SF-060	SDM-105	SM-128	DC-160	SF-185	TJ-210	SF-236	SF-250	SM-284	TJ-319
<i>Parameter (µg/L)</i>											
Acetone	5U	5U	5U	5U	51	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	2.4	2.6	1U	1U	1U	1.2	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	2.5	1.9	1U	1	9.9	7.7	2.6	1.8	3.0	1.2
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	9.5	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	2	1U	1.2	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-10 (1)</i>											
	<i>Sampling Date:</i>	10/23/1998	3/16/1999	5/5/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	4/2/2001	4/18/2002	4/14/2003	4/26/2004
<i>Sample ID:</i>	SM-341	TJ-353	BE-385	BW-399	BW-427	BW-451	BW-476	BW-038	BW-088/089	BW-112	BW-141	BW-170
<i>Parameter (µg/L)</i>												
Acetone	5U	5U	5.2	5U	5U	5U	5U	5U	5U/5U	5U	5U	5U
Vinyl Chloride	2.6	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U
cis-1,2-Dichloroethene	4.6	9.6	12	6.1	2.8	5.1	8.3	4.4	6.2/6.7	10	15	27
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1.4	1.4	1.6
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well:	SW-11										
	Sampling Date:	7/9/1996	1/15/1997	4/16/1997	7/16/1997	10/7/1997	1/19/1998	4/14/1998	7/14/1998	10/21/1998	3/16/1999
Sample ID:	SDM-098	DC-164	SF-170	TJ-195	SF-221	SF-246	SM-270	SF-297	SM-323	TJ-348	BE-376
Parameter (µg/L)											
Acetone	5U	13	5U	5U							
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethylene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1.5	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	SW-11						
<i>Sampling Date:</i>	7/26/1999	10/26/1999	1/24/2000	4/2/2001	4/17/2002	4/15/2003	4/27/2004
<i>Sample ID:</i>	BW-406	BW-430	BW-455	BW-040	BW-076	BW-116	BW-146
<i>Parameter (µg/L)</i>							
Acetone	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-12(4)</i>												
	<i>Sampling Date:</i>	7/9/1996	1/14/1997	4/16/1997	7/16/1997	10/7/1997	1/19/1998	4/14/1998	7/14/1998	3/16/1999	5/5/1999	7/26/1999	1/24/2000
	<i>Sample ID:</i>	SDM-099	DC-148	SP-169	TJ-194	SF-220	SF-245	SM-269	SF-296	TJ-347	BE-375	BW-405	BW-454
<i>Parameter (µg/L)</i>													
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Chloromethane	1.0	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-12(4)</i>				
<i>Sampling Date:</i>	4/25/2000	4/2/2001	4/17/2002	4/15/2003	4/26/2004
<i>Sample ID:</i>	BW-480	BW-039	BW-075	BW-115	BW-144/145

Parameter (µg/L)

Acetone	5U	5U	5U	5U	5U/5U
Vinyl Chloride	1U	1U	1U	1U	1U/1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U/1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U/1U
1,2-Dichloroethane	1U	1U	1U	1U	1U/1U
Trichloroethene	1U	1U	1U	1U	1U/1U
Toluene	1U	1U	1U	1U	1U/1U
Xylenes (total)	1U	1U	1U	1U	1U/1U
Chloromethane	1U	1U	1U	1U	1U/1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-14</i>											
	<i>Sampling Date:</i>	10/6/1995	1/9/1996	4/10/1996	7/9/1996	10/21/1996	1/15/1997	4/16/1997	7/16/1997	10/7/1997	1/19/1998	4/14/1998
<i>Sample ID:</i>	SF-036	SF-051	SF-074	SDM-094	SM-120	DC-162	SF-167	TJ-192	SF-219	SF-243	SM-267	SF-294
<i>Parameter (µg/L)</i>												
Acetone	5U	5.6U	5U	5U	7	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1.5	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1.2	1	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Monitoring Well:</i>	<i>SW-14</i>										
	<i>Sampling Date:</i>	10/21/1998	3/16/1999	5/5/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	4/2/2001	4/17/2002	4/14/2003
<i>Sample ID:</i>	SM-321	TJ-345	BE-374	BW-400	BW-428	BW-453	BW-478	BW-037	BW-074	BW-113	BW-143
<i>Parameter (µg/L)</i>											
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	SW-23											
<i>Sampling Date:</i>	10/9/1995	1/9/1996	4/10/1996	7/10/1996	10/21/1996	1/15/1997	4/17/1997	7/16/1997	10/7/1997	1/20/1998	4/15/1998	7/15/1998
<i>Sample ID:</i>	SF-043	SF-058	SF-078	SDM-102	SDM-125	DC-161	SF-181	TJ-204/205	SF-223	SF-251	SM-273	TJ-309
<i>Parameter (µg/L)</i>												
Acetone	5U	50U	43	5U	5U	8	11	5U/5U	5U	5U	5U	5U
Vinyl Chloride	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
1,2-Dichloroethane	1.1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Trichloroethene	1U	110	1U	1.4	1U	1U	1U	1U/1U	1U	1U	1U	1U
Toluene	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Xylenes (total)	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Chloromethane	1U	10U	1U	1.0	2	1U	1U	1U/1U	1U	1U	1U	1U
1,1-Dichloroethene	1U	10U	1U	1.0	2	1U	1U	1U/1U	1U	1U	1U	1U
Chloroform	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
1,1,2-Trichloroethane	1U	10U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	SW-23										
<i>Sampling Date:</i>	10/22/1998	3/17/1999	5/7/1999	7/27/1999	10/27/1999	1/26/2000	4/26/2000	4/3/2001	4/18/2002	4/15/2003	4/27/2004
<i>Sample ID:</i>	SM-339	TJ-358	BE-391	BW-410	BW-438	BW-469	BW-493	BW-048	BW-085	BW-123	BW-153
<i>Parameter (µg/L)</i>											
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethylene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,1-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloroform	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,1,2-Trichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-24</i>										
	<i>Sampling Date:</i>	<i>10/9/1995</i>	<i>1/9/1996</i>	<i>4/10/1996</i>	<i>7/10/1996</i>	<i>10/21/1996</i>	<i>1/13/1997</i>	<i>4/17/1997</i>	<i>7/16/1997</i>	<i>10/8/1997</i>	<i>1/20/1998</i>
<i>Sample ID:</i>	<i>SF-041</i>	<i>SF-057</i>	<i>SF-079</i>	<i>SDM-103/104</i>	<i>SM-126</i>	<i>DC-143</i>	<i>SF-182</i>	<i>TJ-206</i>	<i>SF-233</i>	<i>SF-252</i>	
<i>Parameter (µg/L)</i>											
Acetone	5,000U	3,125U	2,500U	3,125U/5,000U	250U	250U	50U	1,000U	40U	2,500U	
Vinyl Chloride	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	17	500U	
cis-1,2-Dichloroethene	1,000U	740	990	625U/1,000U	1,300	910	5.2J	1,400	1,200	1,000	
trans-1,2-Dichloroethene	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	9.2	500U	
1,2-Dichloroethane	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
Trichloroethene	14,000	8,700	10,000	11,000/12,000	12,000EJ	13,000	140	10,000	16,000	17,000	
Toluene	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
Xylenes (total)	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
Chloromethane	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
1,1-Dichloroethene	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	11	500U	
Chloroform	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
1,1,2-Trichloroethane	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	
Methylene Chloride	1,000U	625U	500U	625U/1,000U	250U	250U	10U	200U	8U	500U	

TABLE 4.1
SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Monitoring Well:</i>	<i>SW-24</i>										
	<i>Sampling Date:</i>	4/21/1998	7/15/1998	10/22/1998	5/7/1999	10/27/1999	7/28/1999	1/26/2000	4/26/2000	7/20/2000	10/31/2000
<i>Sample ID:</i>	SM-293	TJ-307	SM-336	BE-394	BW-439/440	BW-419/420	BW-472	BW-495	BW-500	BW-016	BW-050
<i>Parameter (µg/L)</i>											
Acetone	5U	250U	5U	50U	1,000U/500U	500U/500U	84U	170U	360U	830UJ	500U
Vinyl Chloride	20	50U	1U	15	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
cis-1,2-Dichloroethene	520E	1,300	3,100	1,700	1,900/1,800	1,400/1,400	1,600	150	1,300	1,200J	640
trans-1,2-Dichloroethene	11	50U	1U	15	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
1,2-Dichloroethane	0.8J	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
Trichloroethene	9,900	16,000	13,000	16,000	13,000/13,000	17,000/16,000	2,000	7,100	4,400	12,000J	14,000
Toluene	1U	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
Xylenes (total)	1U	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
Chloromethane	1U	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
1,1-Dichloroethene	14	50U	1U	13	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
Chloroform	2	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
1,1,2-Trichloroethane	4	50U	1U	10U	200U/100U	100U/100U	17U	33U	71U	170UJ	100U
Methylene Chloride	1U	50U	1U	13	400U/200U	210U/200U	33U	67U	140U	330UJ	200U

TABLE 4.1

SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Monitoring Well:</i>	<i>SW-24</i>											
	<i>Sampling Date:</i>	7/9/2001	10/3/2001	4/18/2002	7/15/2002	10/21/2002	1/10/2003	4/15/2003	7/11/2003	4/27/2004	5/5/2005	10/31/2005
	<i>Sample ID:</i>	BN-061	BN-066	BW-083	BW-096/097	BW-102/103	BW-107	BW-124	BW-134	BW-154	BW-178	BW-181
<i>Parameter (µg/L)</i>												
Acetone	4,200U	620U	500U	330U/330U	500U/620U	1000U	62U	360U	500U	6,200U	4,200U	
Vinyl Chloride	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
cis-1,2-Dichloroethene	830U	770	650	620/600	780/830	630	270	1900	740	1,200U	830U	
trans-1,2-Dichloroethene	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
1,2-Dichloroethane	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
Trichloroethene	16,000	14,000	14,000	14,000/14,000	15,000/15,000	13,000	2,600	13,000	17,000	16,000	15,000	
Toluene	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
Xylenes (total)	830U	120U	100U	330U/330U	100U/120U	130U	12U	71U	100U	1,200U	830U	
Chloromethane	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
1,1-Dichloroethene	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
Chloroform	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
1,1,2-Trichloroethane	830U	120U	100U	330U/330U	100U/120U	42U	12U	71U	100U	1,200U	830U	
Methylene Chloride	1,700U	250U	200U	330U/330U	200U/250U	210U	25U	140U	100U	1,200U	830U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-25</i>										
<i>Sampling Date:</i>	10/6/1995	1/9/1996	4/9/1996	7/9/1996	10/21/1996	1/15/1997	4/16/1997	7/16/1997	10/7/1997	1/19/1998	4/14/1998
<i>Sample ID:</i>	SF-037	SF-053/054	SF-073	SDM-099	SM-123	DC-165	SF-171	TJ-196/197	SF-222	SF-247	SM-271/272
<i>Parameter (µg/L)</i>											
Acetone	5U	6.7U/8.2U	5U	5U	5U	5U	5U	5U/5U	5U	5U	5U/5U
Vinyl Chloride	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
cis-1,2-Dichloroethene	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
trans-1,2-Dichloroethene	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
1,2-Dichloroethane	1.1	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
Trichloroethene	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
Toluene	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
Xylenes (total)	1U	1U/1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U/1U
Chloromethane	1U	1U/1U	1U	1.0	2	1U	1	1U/1U	1U	1U	1U/1U
Carbon Disulfide	1U	1U/1U	1U	1.0	2	1U	1U	1U/1U	1U	1U	1U/1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-25</i>											
<i>Sampling Date:</i>	7/14/1993	10/21/1998	3/16/1999	5/5/1999	7/26/1999	10/26/1999	1/24/2000	4/25/2000	4/2/2001	4/17/2002	4/15/2003	4/27/2004
<i>Sample ID:</i>	SF-298	SM-324	TJ-349	BE-377	BW-407	BW-431	BW-456/457	BW-482/483	BW-041/042	BW-077	BW-117	BW-147
<i>Parameter (µg/L)</i>												
Acetone	5U	5U	5U	5U	5U	5U	5U/5U	5U/5U	6.8/5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	4.1/3.7	1U/1U	1U/1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U
Carbon Disulfide	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well: SW-25
Sampling Date: 4/30/2005
Sample ID: BW-171

Parameter (µg/L)

Ace ^t one	5U
Vinyl Chloride	1U
cis-1,2-Dichloroethene	1U
trans-1,2-Dichloroethene	1U
1,2-Dichloroethane	1U
Trichloroethene	1U
Toluene	1U
Xylenes (total)	1U
Chloromethane	1U
Carbon Disulfide	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-26A</i>										
<i>Sampling Date:</i>	10/9/1995	1/9/1996	4/10/1996	7/9/1996	10/21/1996	1/15/1997	4/17/1997	7/16/1997	10/8/1997	1/20/1998	4/15/1998
<i>Sample ID:</i>	SF-040	SF-056	SF-080/081	SDM-100/101	SM-127	DC-166	SF-183	TJ-207	SF-234	SF-253	SM-274
<i>Parameter (µg/L)</i>											
Acetone	11U	5U	5U/5U	5U/5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	5.1	3.3	1.8/1.9	1U/1U	3	1	1U	1U	1U	1.3	1U
cis-1,2-Dichloroethene	4.2	4.7	2.6/3.1	1.6/1.7	4	2	1U	1.8	1.0	3.0	1U
trans-1,2-Dichloroethene	2.3	1.5	1.0/1.0	1.2/1.2	2	1U	1U	1U	1.2	1U	1U
1,2-Dichloroethane	1.4U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	17/18	1U/1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U/1U	1U/1.3	3	1U	1.4	1U	1U	1U	1U
Carbon Disulfide	1U	1U	1U/1U	1U/1U	1U	1U	1.5	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-26A</i>									
	<i>Sampling Date:</i>	7/15/1998	10/21/1998	3/17/1999	5/7/1999	7/28/1999	10/27/1999	1/25/2000	4/26/2000	10/31/2000
<i>Sample ID:</i>	TJ-308	SM-330	TJ-359	BE-391/392	BW-423	BW-441	BW-463/464	BW-490	BW-009/010	BW-051
<i>Parameter (µg/L)</i>										
Acetone	5U	5U	5.9U	5U/5U	5U	5U	5U/5U	5U/5U	5U/5U	5U
Vinyl Chloride	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
cis-1,2-Dichloroethene	1U	1.3	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
trans-1,2-Dichloroethene	1U	1.3	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
1,2-Dichloroethane	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
Trichloroethene	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1.4
Toluene	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
Xylenes (total)	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
Chloromethane	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U
Carbon Disulfide	1U	1U	1U	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	2U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-26A</i>						
<i>Sampling Date:</i>	<i>10/3/2001</i>	<i>4/18/2002</i>	<i>10/21/2002</i>	<i>4/15/2003</i>	<i>4/27/2004</i>	<i>4/29/2005</i>	<i>10/31/2005</i>
<i>Sample ID:</i>	<i>BN-065</i>	<i>BW-084</i>	<i>BW-101</i>	<i>BW-125/126</i>	<i>BW-155</i>	<i>BW-168</i>	<i>BW-180</i>

Parameter ($\mu\text{g/L}$)

Acetone	5U	5U	7.6	5U/5U	5U	10U	5U
Vinyl Chloride	1U	1U	1U	1U/1U	1U	2U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U/1.2	1U	2U	1U
trans-1,2-Dichloroethylene	1U	1U	1U	1U/1U	1U	2U	1U
1,2-Dichloroethane	1U	1U	1U	1U/1U	1U	2U	1U
Trichloroethene	1U	1U	1U	1U/1U	1U	2U	1U
Toluene	1U	1U	1U	1U/1U	1U	2U	1U
Xylenes (total)	1U	1U	1U	1U/1U	1U	2U	1U
Chlormethane	1U	1U	1U	1U/1U	1U	2U	1U
Carbon Disulfide	1U	1U	1U	1U/1U	1U	2U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-27 (2)</i>										
<i>Sampling Date:</i>	10/9/1995	1/11/1996	4/11/1996	7/10/1996	1/14/1997	4/17/1997	7/16/1997	10/8/1997	1/21/1998	4/15/1998	7/15/1998
<i>Sample ID:</i>	SF-038	SF-068	SF-087	SDM-110	DC-152	SF-173	TJ-201	SF-224	SF-264/265	SM-278	TJ-302
<i>Parameter (µg/L)</i>											
Acetone	6.8U	7.1U	5U	5U	5	5U	5U	5U	5U/5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
1,2-Dichloroethane	1.3U	1U	1U/1U	1U	1U						
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Chloromethane	1U	1U	1U	1.1	1U	1U	1U	1U	1U/1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-27 (2)</i>								
<i>Sampling Date:</i>	3/17/1999	5/6/1999	7/28/1999	10/31/2000	4/4/2001	4/19/2002	4/28/2004	4/30/2005	1/30/2006
<i>Sample ID:</i>	TJ-367	BE-386	BW-415	BW-018	BW-059	BW-093	BW-157	BW-173	BW-185
<i>Parameter (µg/L)</i>									
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1.7	2.9	1U	18	1.5
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>SW-28 (3)</i>										
<i>Sampling Date:</i>	10/9/1995	1/11/1996	4/11/1996	7/11/1996	10/22/1996	1/14/1997	4/17/1997	7/16/1997	10/8/1997	4/15/1998	7/15/1998
<i>Sample ID:</i>	SF-039	SF-071	SF-085	SDM-115	SM-134	DC-147	SF-175	TJ-198	SF-226	SM-282	TJ-305
<i>Parameter (µg/L)</i>											
Acetone	6.0U	6.1U	5U	5U	5U	5U	5U	5U	5U/5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
1,2-Dichloroethane	1.9U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U
Chloromethane	1U	1U	1U	1.4	1	1U	1U	1U	1U/1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	SW-28 (3)											
	<i>Sampling Date:</i>	3/17/1999	5/5/1999	7/28/1999	10/31/2000	1/11/2001	4/4/2001	10/3/2001	4/19/2002	4/16/2003	4/28/2004	4/30/2005
<i>Sample ID:</i>	TJ-364	BE-388	BW-421	BW-017	EH-027	BW-054	BN-063	BW-091	BW-131	BW-162	BW-172	BW-186
<i>Parameter (µg/L)</i>												
Acetone	18U	8.8	5U	50U	5U	5U	5U/5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	60	1U	1U	1U/1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	10U	1U	1U	1U/1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-1</i>										
	<i>Sampling Date:</i>	10/3/1995	1/8/1996	4/11/1996	7/11/1996	10/22/1996	1/14/1997	4/17/1997	7/16/1997	10/8/1997	1/21/1998
	<i>Sample ID:</i>	SF-025	SF-050	SF-084	SDM-117	SM-131	DC-150	SF-172	TJ-200	SF-230	SF-261
<i>Parameter (µg/L)</i>											
Acetone	10U	19U	5U	5U	5U	28U	5U	5U	5U	5U	
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1.3	1U	1U	
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-1</i>									
<i>Sampling Date:</i>	4/15/1998	7/15/1998	10/21/1998	3/17/1999	5/14/1999	7/27/1999	10/27/1999	1/26/2000	4/25/2000	4/4/2001
<i>Sample ID:</i>	SM-276/277	TJ-300/301	SM-328/329	TJ-362	BE-395	BW-414	BW-443	BW-467	BW-489	BW-057
<i>Parameter (µg/L)</i>										
Acetone	5U/5U	5U/5U	5U/5U	6.4U/5.6U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Toluene	1U/1U	1.2U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-1</i>		
<i>Sampling Date:</i>	<i>4/18/2002</i>	<i>4/16/2003</i>	<i>4/28/2004</i>
<i>Sample ID:</i>	<i>BW-087</i>	<i>BW-128</i>	<i>BW-158</i>

Parameter (µg/L)

Acetone	5U	5U	5U
Vinyl Chloride	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U
Trichloroethene	1U	1U	1U
Toluene	1U	1U	1U
Xylenes (total)	1U	1U	1U
Chloromethane	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-2</i>										
	<i>Sampling Date:</i>	10/5/1995	1/10/1996	4/12/1996	7/10/1996	10/23/1996	1/14/1997	4/17/1997	7/17/1997	10/8/1997	1/21/1998
<i>Sample ID:</i>	SF-033	SF-066	SF-090	SF-109	SM-138	DC-145	SF-177/178	TJ-209	SF-232	SF-260	SM-288
<i>Parameter (µg/L)</i>											
Acetone	5U	15U	5U	5U	5U	5U	5.4U/5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-2</i>											
	<i>Sampling Date:</i>	7/16/1998	10/23/1998	3/16/1999	5/6/1999	7/26/1999	10/26/1999	1/25/2000	4/25/2000	4/3/2001	4/18/2002	4/15/2003
<i>Sample ID:</i>	TJ-315/316	SM-344	TJ-351	BE-378/379	BW-402/403	BW-432	BW-458	BW-479	BW-043	BW-078	BW-118	BW-148
<i>Parameter (µg/L)</i>												
Acetone	5U/5U	5U	5U	5U/5U	5U/5U	5U/5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethylene	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Trichloroethylene	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Toluene	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U/1U	1U	1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well:	IW-3										
Sampling Date:	10/4/1995	1/10/1996	4/12/1996	7/11/1996	10/23/1996	1/14/1997	4/18/1997	7/17/1997	10/9/1997	1/20/1998	4/16/1998
Sample ID:	SF-032	SF-064	SF-093	SDM-114	SM-139	DC-156	SF-191	TJ-217	SF-242	SF-256	SM-290
Parameter (µg/L)											
Acetone	5U	8.2U	18	22U	5U	5U	5U	5U	5U	5U	
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	
Chloromethane	1U	1U	1U	1.4	1U	1U	1U	1U	1U	1U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-3</i>													
	<i>Sampling Date:</i>	7/15/1998	10/22/1998	3/17/1999	5/6/1999	3/17/1999	5/6/1999	7/27/1999	10/26/1999	4/25/2000	4/3/2001	4/18/2002	4/15/2003	4/27/2004
	<i>Sample ID:</i>	TJ-313	SM-335	TJ-370	BE-383	TJ-370	BE-383	BW-412	BW-437	BW-487	BW-049	BW-081	BW-122	BW-152
<i>Parameter (µg/L)</i>														
Acetone	7.3	5U	5U	5.8	5U	5.8	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well: IW-3
Sampling Date: 4/29/2005
Sample ID: BW-169

Parameter (µg/L)

Acetone	5U
Vinyl Chloride	1U
cis-1,2-Dichloroethene	1U
trans-1,2-Dichloroethene	1U
1,2-Dichloroethane	1U
Trichloroethene	1U
Toluene	1U
Xylenes (total)	1U
Chloromethane	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-4A</i>											
	<i>Sampling Date:</i>	10/4/1995	1/10/1996	4/11/1996	7/11/1996	10/23/1996	1/14/1997	4/18/1997	7/17/1997	10/9/1997	1/20/1998	4/16/1998
<i>Sample ID:</i>	<i>SF-030/031</i>	<i>SF-065</i>	<i>SF-082</i>	<i>SDM-119</i>	<i>SM-141</i>	<i>DC-157/158</i>	<i>SF-189</i>	<i>TJ-213/214</i>	<i>SF-239</i>	<i>SF-259</i>	<i>SM-291/292</i>	
<i>Parameter (µg/L)</i>												
Acetone	7.6U/7.0U	7.9U	5U	5U	5U	5U/5U	8.0U	5U/5U	5U	5U	5U/5U	
Vinyl Chloride	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
cis-1,2-Dichloroethene	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
trans-1,2-Dichloroethene	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
1,2-Dichloroethane	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
Trichloroethene	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
Toluene	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
Xylenes (total)	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
Chloromethane	1U/1U	1U	4.7	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	
Benzene	1U/1U	1U	1U	1U	1U	1U/1U	1U	1U/1U	1U	1U	1U/1U	

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-4A</i>											
<i>Sampling Date:</i>	7/15/1998	10/22/1998	3/17/1999	5/5/1999	7/27/1999	10/25/1999	1/24/2000	4/24/2000	4/2/2001	4/17/2002	4/14/2003	4/26/2004
<i>Sample ID:</i>	TJ-311	SM-332	TJ-360	BE-372	BW-411	BW-426	BW-449	BW-474	BW-034	BW-072	BW-109/110	BW-139
<i>Parameter (µg/L)</i>												
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	8.4	5U	5U/5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
Trichloroethylene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1.5	1U	1U	1U	1U/1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U
Benzene	1U	1U	1U	1U	1U	1U	1	1U	1U	1U	1U/1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-5</i>									
<i>Sampling Date:</i>	10/6/1995	1/9/1996	4/10/1996	7/9/1996	10/21/1996	1/15/1997	4/16/1997	7/16/1997	10/7/1997	1/19/1998
<i>Sample ID:</i>	SF-035	SF-052	SF-075/076	SDM-095/096	SM-121/122	DC-163	SF-168	TJ-193	SF-218	SF-244
<i>Parameter (µg/L)</i>										
Acetone	5U	8.3U	5U/6.7	5U/5U	5U/5U	5U	120	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1.0	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
Trichloroethylene	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U/1U	1U/1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U/1U	1.0/1.0	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-5</i>												
<i>Sampling Date:</i>	4/14/1998	7/14/1998	10/21/1998	3/16/1999	5/5/1999	7/26/1999	10/25/1999	1/24/2000	4/24/2000	4/2/2001	4/17/2002	4/14/2003	4/26/2004
<i>Sample ID:</i>	SM-268	SF-295	SM-322	TJ-346	BE-373	BW-401	BW-429	BW-452	BW-477	BW-036	BW-073	BW-114	BW-142
<i>Parameter (µg/L)</i>													
Acetone	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Trichloroethylene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-8</i>											
<i>Sampling Date:</i>	10/3/1995	1/9/1996	4/11/1996	7/11/1996	10/22/1996	1/14/1997	4/17/1997	7/16/1997	10/8/1997	1/21/1998	4/15/1998	7/15/1998
<i>Sample ID:</i>	SF-026	SF-072	SF-086	SDM-116	SM-135/136	DC-151	SF-176	TJ-199	SF-228	SF-262	SM-283	TJ-306
<i>Parameter (µg/L)</i>												
Acetone	6.4U	8.0U	5U	5U	5U/5U	5U	5.5U	5U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U/1U	1U						
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U/1U	1U						
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U/1U	1U						
1,2-Dichloroethane	1U	1U	1U	1U	1U/1U	1U						
Trichloroethene	1U	1U	1U	1U	1U/1U	1U						
Toluene	1U	1U	1U	1U	1U/1U	1U						
Xylenes (total)	1U	1U	1U	1U	1U/1U	1U						
Chloromethane	1U	1U	1U	1.0	1U/1U	1U						

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-8</i>										
<i>Sampling Date:</i>	10/22/1998	3/17/1999	5/7/1999	7/28/1999	10/27/1999	1/26/2000	4/26/2000	4/4/2001	4/19/2002	4/16/2003	4/28/2004
<i>Sample ID:</i>	SM-340	TJ-365	BE-390	BW-422	BW-445	BW-468	BW-492	BW-052/053	BW-090/092	BW-132/133	BW-163/164
<i>Parameter (μg/L)</i>											
Acetone	5U	5U	5U	5U	5U	5U	5U	5U/5U	5U/5U	5U/5U	5U/5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
Trichloroethene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
Toluene	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
Xylenes (total)	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U
Chloromethane	1U	1U	1U	1U	1U	1U	1U	1U/1U	1U/1U	1U/1U	1U/1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well: IW-8
Sampling Date: 4/30/2005
Sample ID: BW-174/175

Parameter (μg/L)

Acetone	5U/5U
Vinyl Chloride	1U/1U
cis-1,2-Dichloroether.e	1U/1U
trans-1,2-Dichloroethene	1U/1U
1,2-Dichloroethane	1U/1U
Trichloroethene	1U/1U
Toluene	1U/1U
Xylenes (total)	1U/1U
Chloromethane	1U/1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Monitoring Well:</i>	<i>IW-9</i>										
	<i>Sampling Date:</i>	<i>10/4/1995</i>	<i>1/9/1996</i>	<i>4/11/1996</i>	<i>7/10/1996</i>	<i>10/22/1996</i>	<i>1/14/1997</i>	<i>4/17/1997</i>	<i>7/16/1997</i>	<i>10/8/1997</i>	<i>1/21/1998</i>
<i>Sample ID:</i>	<i>SF-028</i>	<i>SF-069</i>	<i>SF-088</i>	<i>SDM-111</i>	<i>SM-133</i>	<i>DC-153/154</i>	<i>SF-174</i>	<i>TJ-202</i>	<i>SF-225</i>	<i>SF-266</i>	<i>SM-281</i>
<i>Parameter (µg/L)</i>											
Acetone	5.8U	7.0U	9.9	5U	17U	5U/7U	6.2U	5U	5U	5U	5U
Vinyl Chloride	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
1,2-Dichloroethane	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Trichloroethene	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	2
Toluene	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Xylenes (total)	1U	1U	1U	1U	1U	1U/1U	1U	1U	1U	1U	1U
Chloromethane	1U	1U	1U	1.1	1U	1U/1U	1U	1U	1U	1U	1U

TABLE 4.1
SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

<i>Monitoring Well:</i>	<i>IW-9</i>										
	7/15/1998	10/22/1998	3/17/1999	7/28/1999	10/27/1999	1/26/2000	4/26/2000	4/4/2001	4/19/2002	4/16/2003	4/28/2004
<i>Sampling Date:</i>	TJ-303/304	SM-337/338	TJ-368	BW-417	BW-446	BW-470/471	BW-496	BW-058	BW-094	BW-130	BW-156
<i>Parameter (µg/L)</i>											
Acetone	5U/5U	5U/5U	5U/5U	5U/5U	5U/5U	5U/5U	5U/5U	5U	5U	5U	5U
Vinyl Chloride	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
cis-1,2-Dichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
trans-1,2-Dichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
1,2-Dichloroethane	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
Trichloroethene	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
Toluene	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
Xylenes (total)	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U
Chloromethane	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U/1U	1U	1U	1U	1U

TABLE 4.1

**SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Monitoring Well: IW-9
Sampling Date: 4/30/2005
Sample ID: BW-176

Parameter ($\mu\text{g/L}$)

Acetone	5U
Vinyl Chloride	1U
cis-1,2-Dichloroethene	1U
trans-1,2-Dichloroethene	1U
1,2-Dichloroethane	1U
Trichloroethene	1U
Toluene	1U
Xylenes (total)	1U
Chloromethane	1U

TABLE 4.1

SUMMARY OF GROUNDWATER ANALYTICAL DATA
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN

Notes:

- (1) No samples collected from wells SW-3 and SW-10 during April 1996 due to frozen conditions in well.
 - (2) No sample collected from well SW27 in October 1996, October 1998, October 1999, January 2000, April 2000, October 2001, and October 2002 as the well was dry.
 - (3) No sample collected from SW28 in January 1998, October 1998, October 1999, January 2000, April 2000, and October 2002 as the well was dry.
 - (4) No sample collected from SW12 in October 1998 and October 1999 as the well was dry.
 - (5) No sample collected from SW24 in January 2001 and January 2002 as ground surface was flooded.
- U Not detected at reported detection limit.
- J Estimated value.
- E Reported concentration in sample exceeded calibration range.

TABLE 7.1

**SUMMARY OF DRUM STATUS
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

<i>Drum ID</i>	<i>Purge Date</i>	<i>Well Purged</i>	<i>Cumulative Volume In Drum (gal)</i>	<i>Date Drum Filled To Capacity</i>
1	11-Jan-03	SW-1 SW-24	5	--
	16-Apr-03	SW-1 SW-3 SW-24 SW-26	19	--
	12-Jul-03	SW-1 SW-24	28	--
	1-Nov-03	SW-1	31	--
	28-Apr-04	SW-1 SW-3 SW-24 SW-26	38	--
	29-Apr-05	SW-1		
	29-Apr-05	SW-3		
	5-May-05	SW-24		
	29-Apr-05	SW-26	44	--
	31-Oct-05	SW-24		
	31-Oct-05	SW-26		
	1-Nov-05	SW-1	49	--
	30-Jan-06	SW-1	53	30-Jan-06

Notes:

- (1) "Small quantity generator" status applies to more than 100 kg (26.4 gallons) but less than 1,000 kg (264.4 gallons) of contaminated purge water generated per calendar month.
- (2) "Conditionally exempt small quantity generator" status applies to less than or equal to 100 kg (26.4 gallons) of contaminated purge water generated per calendar month.
- (3) Drum is/are closed-top DOT 55-gallon capacity.

APPENDICES

APPENDIX A

WELL PURGE RECORDS

TABLE A.1

**SUMMARY OF MONITORING WELL PURGING
HI-MILL MANUFACTURING
HIGHLAND TOWNSHIP, MICHIGAN**

Location	Water Level (ft. BTOR)	Well Depth (ft. BTOR)	Well Volume (gallons)	Volume Removed (gallons)	Conductivity (ms/cm)	Temperature (°C)	pH	Turbidity (NTUs)	Comments
SW-1	10.00	19.30	1.48	1.5	0.642	7.9	7.27	57	sheen
				3.0	0.669	8.0	7.26	>999	strong odor
				4.5	0.671	7.9	7.18	>999	strong odor
SW-27	14.95	15.09	0.022	0.053	--	--	--	--	--
SW-28	13.75	13.91	0.026	1.0	0.302	8.0	7.00	1.6	
				well purged dry					

APPENDIX B

LABORATORY ANALYTICAL REPORT

SEVERN
TRENT

STL

STL North Canton
4101 Shuffel Drive NW
North Canton, OH 44720

Tel: 330 497 9396 Fax: 330 497 0772
www.stl-inc.com

ANALYTICAL REPORT

PROJECT NO. 6124

HI-MILL

Lot #: A6B010221

Paul Wiseman (PM)

Conestoga Rovers & Assoc., Inc
14496 Sheldon Rd Suite 200
Plymouth, MI 48170

SEVERN TRENT LABORATORIES, INC.

Denise D Heckler/kmg
Denise D. Heckler
Project Manager

February 17, 2006

CASE NARRATIVE

A6B010221

The following report contains the analytical results for four water samples and one quality control sample submitted to STL North Canton by Conestoga-Rovers & Associates, Inc. from the HI-MILL Site, project number 6124. The samples were received February 01, 2006, according to documented sample acceptance procedures.

STL utilizes USEPA approved methods in all analytical work. The samples presented in this report were analyzed for the parameter(s) listed on the analytical methods summary page in accordance with the method(s) indicated. Preliminary results were provided to Denise Heckler on February 16, 2006. A summary of QC data for these analyses is included at the back of the report.

STL North Canton attests to the validity of the laboratory data generated by STL facilities reported herein. All analyses performed by STL facilities were done using established laboratory SOPs that incorporate QA/QC procedures described in the applicable methods. STL's operations groups have reviewed the data for compliance with the laboratory QA/QC plan, and data have been found to be compliant with laboratory protocols unless otherwise noted below.

The test results in this report meet all NELAP requirements for parameters for which accreditation is required or available. Any exceptions to NELAP requirements are noted in this report. Pursuant to NELAP, this report may not be reproduced, except in full, without the written approval of the laboratory.

If you have any questions, please call the Project Manager, Denise D. Heckler, at 734-205-2535.

This report is sequentially paginated. The final page of the report is labeled as "END OF REPORT." The total number of pages in this report is 19.

SUPPLEMENTAL QC INFORMATION

SAMPLE RECEIVING

The temperature of the cooler upon sample receipt was 3.4°C.

GC/MS VOLATILES

Result concentration exceeds the calibration range. Refer to the sample report pages for the affected compound(s) flagged with "E".

EXECUTIVE SUMMARY - Detection Highlights

A6B010221

<u>PARAMETER</u>	<u>RESULT</u>	<u>REPORTING LIMIT</u>	<u>UNITS</u>	<u>ANALYTICAL METHOD</u>
GW-6124-013006-BW-185 01/30/06 15:10	001			
cis-1,2-Dichloroethene	1.5	1.0	ug/L	OCLP OLC02.1
GW-6124-013006-BW-187 01/31/06 08:18	003			
cis-1,2-Dichloroethene	6700	1000	ug/L	OCLP OLC02.1
Methylene chloride	1400	1000	ug/L	OCLP OLC02.1
1,1,1-Trichloroethane	1400	1000	ug/L	OCLP OLC02.1
Trichloroethene	130000	10000	ug/L	OCLP OLC02.1
Trichloroethene	150000 E	1000	ug/L	OCLP OLC02.1
TB-6124-188 01/31/06 004				
Benzene	1.8	1.0	ug/L	OCLP OLC02.1
Toluene	3.8	1.0	ug/L	OCLP OLC02.1
Xylenes (total)	2.8	1.0	ug/L	OCLP OLC02.1
HOLDING BLANKS 01/31/06 005				
Methylene chloride	1.0	1.0	ug/L	OCLP OLC02.1

ANALYTICAL METHODS SUMMARY

A6B010221

<u>PARAMETER</u>	<u>ANALYTICAL METHOD</u>
Volatile Organics	OCLP OLC02.1

References:

OCLP USEPA Contract Laboratory Program Statement of Work for Organics Analysis, Multi-Media, Multi-Concentration.

SAMPLE SUMMARY

A6B010221

WO #	SAMPLE#	CLIENT SAMPLE ID	SAMPLED DATE	SAMP TIME
HWM51	001	GW-6124-013006-BW-185	01/30/06	15:10
HWM6A	002	GW-6124-013006-BW-186	01/30/06	14:30
HWM6C	003	GW-6124-013006-BW-187	01/31/06	08:18
HWM6J	004	TB-6124-188	01/31/06	
HWM7T	005	HOLDING BLANKS	01/31/06	

NOTE (S) :

- The analytical results of the samples listed above are presented on the following pages.
- All calculations are performed before rounding to avoid round-off errors in calculated results.
- Results noted as "ND" were not detected at or above the stated limit.
- This report must not be reproduced, except in full, without the written approval of the laboratory.
- Results for the following parameters are never reported on a dry weight basis: color, corrosivity, density, flashpoint, ignitability, layers, odor, paint filter test, pH, porosity pressure, reactivity, redox potential, specific gravity, spot tests, solids, solubility, temperature, viscosity, and weight.

SW -27

Conestoga-Rovers & Associates, Inc.

Client Sample ID: GW-6124-013006-BW-185

GC/MS Volatiles

Lot-Sample #: A6B010221-001 Work Order #: HWM511AA Matrix.....: WG
 Date Sampled...: 01/30/06 15:10 Date Received...: 02/01/06
 Prep Date.....: 02/08/06 Analysis Date...: 02/08/06
 Prep Batch #: 6040419
 Dilution Factor: 1 Method.....: OCLP OLC02.1

PARAMETER	RESULT	REPORTING	
		LIMIT	UNITS
Acetone	ND	5.0	ug/L
Benzene	ND	1.0	ug/L
Bromodichloromethane	ND	1.0	ug/L
Bromoform	ND	1.0	ug/L
Bromomethane	ND	1.0	ug/L
2-Butanone	ND	5.0	ug/L
Carbon disulfide	ND	1.0	ug/L
Carbon tetrachloride	ND	1.0	ug/L
Chlorobenzene	ND	1.0	ug/L
Chloroethane	ND	1.0	ug/L
Chloroform	ND	1.0	ug/L
Chlormethane	ND	1.0	ug/L
Dibromochloromethane	ND	1.0	ug/L
1,1-Dichloroethane	ND	1.0	ug/L
1,2-Dichloroethane	ND	1.0	ug/L
1,1-Dichloroethene	ND	1.0	ug/L
cis-1,2-Dichloroethene	1.5	1.0	ug/L
trans-1,2-Dichloroethene	ND	1.0	ug/L
1,2-Dichloropropane	ND	1.0	ug/L
cis-1,3-Dichloropropene	ND	1.0	ug/L
trans-1,3-Dichloropropene	ND	1.0	ug/L
Ethylbenzene	ND	1.0	ug/L
2-Hexanone	ND	5.0	ug/L
Methylene chloride	ND	1.0	ug/L
4-Methyl-2-pentanone	ND	5.0	ug/L
Styrene	ND	1.0	ug/L
1,1,2,2-Tetrachloroethane	ND	1.0	ug/L
Tetrachloroethene	ND	1.0	ug/L
Toluene	ND	1.0	ug/L
1,1,1-Trichloroethane	ND	1.0	ug/L
1,1,2-Trichloroethane	ND	1.0	ug/L
Trichloroethene	ND	1.0	ug/L
Vinyl chloride	ND	1.0	ug/L
Xylenes (total)	ND	1.0	ug/L
SURROGATE	PERCENT	RECOVERY	
		RECOVERY	LIMITS
Bromofluorobenzene	87		(80 - 120)

SW-28

Conestoga-Rovers & Associates, Inc.

Client Sample ID: GW-6124-013006-BW-186

GC/MS Volatiles

Lot-Sample #: A6B010221-002 Work Order #: HWM6A1AA Matrix.....: WG
 Date Sampled...: 01/30/06 14:30 Date Received..: 02/01/06
 Prep Date.....: 02/08/06 Analysis Date..: 02/08/06
 Prep Batch #: 6040419
 Dilution Factor: 1 Method.....: OCLP OLC02.1

<u>PARAMETER</u>	<u>RESULT</u>	<u>REPORTING LIMIT</u>	<u>UNITS</u>
Acetone	ND	5.0	ug/L
Benzene	ND	1.0	ug/L
Bromodichloromethane	ND	1.0	ug/L
Bromoform	ND	1.0	ug/L
Bromomethane	ND	1.0	ug/L
2-Butanone	ND	5.0	ug/L
Carbon disulfide	ND	1.0	ug/L
Carbon tetrachloride	ND	1.0	ug/L
Chlorobenzene	ND	1.0	ug/L
Chloroethane	ND	1.0	ug/L
Chloroform	ND	1.0	ug/L
Chloromethane	ND	1.0	ug/L
Dibromochloromethane	ND	1.0	ug/L
1,1-Dichloroethane	ND	1.0	ug/L
1,2-Dichloroethane	ND	1.0	ug/L
1,1-Dichloroethene	ND	1.0	ug/L
cis-1,2-Dichloroethene	ND	1.0	ug/L
trans-1,2-Dichloroethene	ND	1.0	ug/L
1,2-Dichloropropane	ND	1.0	ug/L
cis-1,3-Dichloropropene	ND	1.0	ug/L
trans-1,3-Dichloropropene	ND	1.0	ug/L
Ethylbenzene	ND	1.0	ug/L
2-Hexanone	ND	5.0	ug/L
Methylene chloride	ND	1.0	ug/L
4-Methyl-2-pentanone	ND	5.0	ug/L
Styrene	ND	1.0	ug/L
1,1,2,2-Tetrachloroethane	ND	1.0	ug/L
Tetrachloroethene	ND	1.0	ug/L
Toluene	ND	1.0	ug/L
1,1,1-Trichloroethane	ND	1.0	ug/L
1,1,2-Trichloroethane	ND	1.0	ug/L
Trichloroethene	ND	1.0	ug/L
Vinyl chloride	ND	1.0	ug/L
Xylenes (total)	ND	1.0	ug/L
<u>SURROGATE</u>		<u>PERCENT RECOVERY</u>	<u>RECOVERY LIMITS</u>
Bromofluorobenzene		89	(80 - 120)

SW - 1

Conestoga-Rovers & Associates, Inc.

Client Sample ID: GW-6124-013006-BW-187

GC/MS Volatiles

Lot-Sample #: A6B010221-003 Work Order #: HWM6C1AA Matrix.....: WG
 Date Sampled...: 01/31/06 08:18 Date Received..: 02/01/06
 Prep Date.....: 02/08/06 Analysis Date.: 02/08/06
 Prep Batch #: 6040419
 Dilution Factor: 10000 Method.....: OCLP OLC02.1

PARAMETER	RESULT	REPORTING	
		LIMIT	UNITS
Acetone	ND	50000	ug/L
Benzene	ND	10000	ug/L
Bromodichloromethane	ND	10000	ug/L
Bromoform	ND	10000	ug/L
Bromomethane	ND	10000	ug/L
2-Butanone	ND	50000	ug/L
Carbon disulfide	ND	10000	ug/L
Carbon tetrachloride	ND	10000	ug/L
Chlorobenzene	ND	10000	ug/L
Chloroethane	ND	10000	ug/L
Chloroform	ND	10000	ug/L
Chloromethane	ND	10000	ug/L
Dibromochloromethane	ND	10000	ug/L
1,1-Dichloroethane	ND	10000	ug/L
1,2-Dichloroethane	ND	10000	ug/L
1,1-Dichloroethene	ND	10000	ug/L
cis-1,2-Dichloroethene	ND	10000	ug/L
trans-1,2-Dichloroethene	ND	10000	ug/L
1,2-Dichloropropane	ND	10000	ug/L
cis-1,3-Dichloropropene	ND	10000	ug/L
trans-1,3-Dichloropropene	ND	10000	ug/L
Ethylbenzene	ND	10000	ug/L
2-Hexanone	ND	50000	ug/L
Methylene chloride	ND	10000	ug/L
4-Methyl-2-pentanone	ND	50000	ug/L
Styrene	ND	10000	ug/L
1,1,2,2-Tetrachloroethane	ND	10000	ug/L
Tetrachloroethene	ND	10000	ug/L
Toluene	ND	10000	ug/L
1,1,1-Trichloroethane	ND	10000	ug/L
1,1,2-Trichloroethane	ND	10000	ug/L
Trichloroethene	130000	10000	ug/L
Vinyl chloride	ND	10000	ug/L
Xylenes (total)	ND	10000	ug/L
SURROGATE		PERCENT	RECOVERY
Bromofluorobenzene		RECOVERY 93	LIMITS (80 - 120)

SW-1

Conestoga-Rovers & Associates, Inc.

Client Sample ID: GW-6124-013006-BW-187

GC/MS Volatiles

Lot-Sample #: A6B010221-003 Work Order #: HWM6C2AA Matrix.....: WG
 Date Sampled...: 01/31/06 08:18 Date Received...: 02/01/06
 Prep Date.....: 02/09/06 Analysis Date...: 02/09/06
 Prep Batch #: 6040419
 Dilution Factor: 1000 Method.....: OCLP OLC02.1

PARAMETER	RESULT	REPORTING LIMIT	UNITS
Acetone	ND	5000	ug/L
Benzene	ND	1000	ug/L
Bromodichloromethane	ND	1000	ug/L
Bromoform	ND	1000	ug/L
Bromomethane	ND	1000	ug/L
2-Butanone	ND	5000	ug/L
Carbon disulfide	ND	1000	ug/L
Carbon tetrachloride	ND	1000	ug/L
Chlorobenzene	ND	1000	ug/L
Chloroethane	ND	1000	ug/L
Chloroform	ND	1000	ug/L
Chloromethane	ND	1000	ug/L
Dibromochloromethane	ND	1000	ug/L
1,1-Dichloroethane	ND	1000	ug/L
1,2-Dichloroethane	ND	1000	ug/L
1,1-Dichloroethene	ND	1000	ug/L
cis-1,2-Dichloroethene	6700	1000	ug/L
trans-1,2-Dichloroethene	ND	1000	ug/L
1,2-Dichloropropane	ND	1000	ug/L
cis-1,3-Dichloropropene	ND	1000	ug/L
trans-1,3-Dichloropropene	ND	1000	ug/L
Ethylbenzene	ND	1000	ug/L
2-Hexanone	ND	5000	ug/L
Methylene chloride	1400	1000	ug/L
4-Methyl-2-pentanone	ND	5000	ug/L
Styrene	ND	1000	ug/L
1,1,2,2-Tetrachloroethane	ND	1000	ug/L
Tetrachloroethene	ND	1000	ug/L
Toluene	ND	1000	ug/L
1,1,1-Trichloroethane	1400	1000	ug/L
1,1,2-Trichloroethane	ND	1000	ug/L
Trichloroethene	150000 E	1000	ug/L
Vinyl chloride	ND	1000	ug/L
Xylenes (total)	ND	1000	ug/L
SURROGATE		PERCENT RECOVERY	RECOVERY LIMITS
Bromo fluorobenzene	96	(80 - 120)	

NOTE(S) :

E Estimated result. Result concentration exceeds the calibration range.

TB

Conestoga-Rovers & Associates, Inc.

Client Sample ID: TB-6124-188

GC/MS Volatiles

Lot-Sample #: A6B010221-004 Work Order #: HWM6J1AA Matrix.....: WQ
 Date Sampled...: 01/31/06 Date Received..: 02/01/06
 Prep Date.....: 02/08/06 Analysis Date...: 02/08/06
 Prep Batch #: 6040419
 Dilution Factor: 1 Method.....: OCLP OLC02.1

PARAMETER	REPORTING		
	RESULT	LIMIT	UNITS
Acetone	ND	5.0	ug/L
Benzene	1.8	1.0	ug/L
Bromodichloromethane	ND	1.0	ug/L
Bromoform	ND	1.0	ug/L
Bromomethane	ND	1.0	ug/L
2-Butanone	ND	5.0	ug/L
Carbon disulfide	ND	1.0	ug/L
Carbon tetrachloride	ND	1.0	ug/L
Chlorobenzene	ND	1.0	ug/L
Chloroethane	ND	1.0	ug/L
Chloroform	ND	1.0	ug/L
Chloromethane	ND	1.0	ug/L
Dibromochloromethane	ND	1.0	ug/L
1,1-Dichloroethane	ND	1.0	ug/L
1,2-Dichloroethane	ND	1.0	ug/L
1,1-Dichloroethene	ND	1.0	ug/L
cis-1,2-Dichloroethene	ND	1.0	ug/L
trans-1,2-Dichloroethene	ND	1.0	ug/L
1,2-Dichloropropane	ND	1.0	ug/L
cis-1,3-Dichloropropene	ND	1.0	ug/L
trans-1,3-Dichloropropene	ND	1.0	ug/L
Ethylbenzene	ND	1.0	ug/L
2-Hexanone	ND	5.0	ug/L
Methylene chloride	ND	1.0	ug/L
4-Methyl-2-pentanone	ND	5.0	ug/L
Styrene	ND	1.0	ug/L
1,1,2,2-Tetrachloroethane	ND	1.0	ug/L
Tetrachloroethene	ND	1.0	ug/L
Toluene	3.8	1.0	ug/L
1,1,1-Trichloroethane	ND	1.0	ug/L
1,1,2-Trichloroethane	ND	1.0	ug/L
Trichloroethene	ND	1.0	ug/L
Vinyl chloride	ND	1.0	ug/L
Xylenes (total)	2.8	1.0	ug/L
SURROGATE		PERCENT	RECOVERY
Bromofluorobenzene		RECOVERY	LIMITS
		97	(80 - 120)

Conestoga-Rovers & Associates, Inc.

Client Sample ID: HOLDING BLANKS

GC/MS Volatiles

Lot-Sample #....: A6B010221-005 Work Order #....: HWM7T1AA Matrix.....: WQ
 Date Sampled...: 01/31/06 Date Received..: 02/01/06
 Prep Date.....: 02/08/06 Analysis Date..: 02/08/06
 Prep Batch #....: 6040419
 Dilution Factor: 1 Method.....: OCLP OLC02.1

<u>PARAMETER</u>	<u>RESULT</u>	<u>REPORTING LIMIT</u>	<u>UNITS</u>
Acetone	ND	5.0	ug/L
Benzene	ND	1.0	ug/L
Bromodichloromethane	ND	1.0	ug/L
Bromoform	ND	1.0	ug/L
Bromomethane	ND	1.0	ug/L
2-Butanone	ND	5.0	ug/L
Carbon disulfide	ND	1.0	ug/L
Carbon tetrachloride	ND	1.0	ug/L
Chlorobenzene	ND	1.0	ug/L
Chloroethane	ND	1.0	ug/L
Chloroform	ND	1.0	ug/L
Chlormethane	ND	1.0	ug/L
Dibromochloromethane	ND	1.0	ug/L
1,1-Dichloroethane	ND	1.0	ug/L
1,2-Dichloroethane	ND	1.0	ug/L
1,1-Dichloroethene	ND	1.0	ug/L
cis-1,2-Dichloroethene	ND	1.0	ug/L
trans-1,2-Dichloroethene	ND	1.0	ug/L
1,2-Dichloropropane	ND	1.0	ug/L
cis-1,3-Dichloropropene	ND	1.0	ug/L
trans-1,3-Dichloropropene	ND	1.0	ug/L
Ethylbenzene	ND	1.0	ug/L
2-Hexanone	ND	5.0	ug/L
Methylene chloride	1.0	1.0	ug/L
4-Methyl-2-pentanone	ND	5.0	ug/L
Styrene	ND	1.0	ug/L
1,1,2,2-Tetrachloroethane	ND	1.0	ug/L
Tetrachloroethene	ND	1.0	ug/L
Toluene	ND	1.0	ug/L
1,1,1-Trichloroethane	ND	1.0	ug/L
1,1,2-Trichloroethane	ND	1.0	ug/L
Trichloroethene	ND	1.0	ug/L
Vinyl chloride	ND	1.0	ug/L
Xylenes (total)	ND	1.0	ug/L
<u>SURROGATE</u>		<u>PERCENT RECOVERY</u>	<u>RECOVERY LIMITS</u>
Bromofluorobenzene		95	(80 - 120)



QUALITY CONTROL SECTION

METHOD BLANK REPORT**GC/MS Volatiles**

Client Lot #....: A6B010221
MB Lot-Sample #: A6B090000-419
Analysis Date..: 02/08/06
Dilution Factor: 1

Work Order #....: HW6C01AA
Prep Date.....: 02/08/06
Prep Batch #....: 6040419

Matrix.....: WATER

PARAMETER	RESULT	REPORTING		
		LIMIT	UNITS	METHOD
Acetone	ND	5.0	ug/L	OCLP OLC02.1
Benzene	ND	1.0	ug/L	OCLP OLC02.1
Bromodichloromethane	ND	1.0	ug/L	OCLP OLC02.1
Bromoform	ND	1.0	ug/L	OCLP OLC02.1
Bromomethane	ND	1.0	ug/L	OCLP OLC02.1
2-Butanone	ND	5.0	ug/L	OCLP OLC02.1
Carbon disulfide	ND	1.0	ug/L	OCLP OLC02.1
Carbon tetrachloride	ND	1.0	ug/L	OCLP OLC02.1
Chlorobenzene	ND	1.0	ug/L	OCLP OLC02.1
Chloroethane	ND	1.0	ug/L	OCLP OLC02.1
Chloroform	ND	1.0	ug/L	OCLP OLC02.1
Chloromethane	ND	1.0	ug/L	OCLP OLC02.1
Dibromochloromethane	ND	1.0	ug/L	OCLP OLC02.1
1,1-Dichloroethane	ND	1.0	ug/L	OCLP OLC02.1
1,2-Dichloroethane	ND	1.0	ug/L	OCLP OLC02.1
1,1-Dichloroethene	ND	1.0	ug/L	OCLP OLC02.1
cis-1,2-Dichloroethene	ND	1.0	ug/L	OCLP OLC02.1
trans-1,2-Dichloroethene	ND	1.0	ug/L	OCLP OLC02.1
1,2-Dichloropropane	ND	1.0	ug/L	OCLP OLC02.1
cis-1,3-Dichloropropene	ND	1.0	ug/L	OCLP OLC02.1
trans-1,3-Dichloropropene	ND	1.0	ug/L	OCLP OLC02.1
Ethylbenzene	ND	1.0	ug/L	OCLP OLC02.1
2-Hexanone	ND	5.0	ug/L	OCLP OLC02.1
Methylene chloride	ND	1.0	ug/L	OCLP OLC02.1
4-Methyl-2-pentanone	ND	5.0	ug/L	OCLP OLC02.1
Styrene	ND	1.0	ug/L	OCLP OLC02.1
1,1,2,2-Tetrachloroethane	ND	1.0	ug/L	OCLP OLC02.1
Tetrachloroethene	ND	1.0	ug/L	OCLP OLC02.1
Toluene	ND	1.0	ug/L	OCLP OLC02.1
1,1,1-Trichloroethane	ND	1.0	ug/L	OCLP OLC02.1
1,1,2-Trichloroethane	ND	1.0	ug/L	OCLP OLC02.1
Trichloroethene	ND	1.0	ug/L	OCLP OLC02.1
Vinyl chloride	ND	1.0	ug/L	OCLP OLC02.1
Xylenes (total)	ND	1.0	ug/L	OCLP OLC02.1
SURROGATE		PERCENT	RECOVERY	
Bromofluorobenzene		98	LIMITS (80 - 120)	

NOTE (S) :

Calculations are performed before rounding to avoid round-off errors in calculated results.

LABORATORY CONTROL SAMPLE DATA REPORT

GC/MS Volatiles

Client Lot #....: A6B010221 **Work Order #....:** HW6C01AC **Matrix.....:** WATER
LCS Lot-Sample#: A6B090000-419
Prep Date.....: 02/08/06 **Analysis Date..:** 02/08/06
Prep Batch #....: 6040419
Dilution Factor: 1

<u>PARAMETER</u>	<u>SPIKE</u> <u>AMOUNT</u>	<u>MEASURED</u> <u>AMOUNT</u>	<u>UNITS</u>	<u>PERCENT</u> <u>RECOVERY</u>	<u>METHOD</u>
Benzene	5.0	5.3	ug/L	106	OCLP O1.C02.1
Bromoform	5.0	5.1	ug/L	102	OCLP O1.C02.1
Carbon tetrachloride	5.0	5.1	ug/L	103	OCLP O1.C02.1
1,2-Dichloroethane	5.0	5.1	ug/L	103	OCLP O1.C02.1
1,2-Dichloropropane	5.0	4.7	ug/L	94	OCLP O1.C02.1
cis-1,3-Dichloropropene	5.0	5.2	ug/L	105	OCLP O1.C02.1
Tetrachloroethene	5.0	5.3	ug/L	105	OCLP O1.C02.1
1,1,2-Trichloroethane	5.0	5.7	ug/L	113	OCLP O1.C02.1
Trichloroethene	5.0	4.9	ug/L	98	OCLP O1.C02.1
Vinyl chloride	5.0	4.7	ug/L	94	OCLP O1.C02.1

<u>SURROGATE</u>	<u>PERCENT</u> <u>RECOVERY</u>	<u>RECOVERY</u> <u>LIMITS</u>
Bromo Fluorobenzene	102	(80 - 120)

NOTE (S) :

Calculations are performed before rounding to avoid round-off errors in calculated results.

Bold print denotes control parameters

LABORATORY CONTROL SAMPLE EVALUATION REPORT

GC/MS Volatiles

Client Lot #....: A6B010221 **Work Order #....:** HW6C01AC **Matrix.....:** WATER
LCS Lot-Sample#: A6B090000-419
Prep Date.....: 02/08/06 **Analysis Date..:** 02/08/06
Prep Batch #....: 6040419
Dilution Factor: 1

<u>PARAMETER</u>	<u>PERCENT</u>	<u>RECOVERY</u>	
	<u>RECOVERY</u>	<u>LIMITS</u>	<u>METHOD</u>
Benzene	106	(60 - 140)	OCLP OLC02.1
Bromoform	102	(60 - 140)	OCLP OLC02.1
Carbon tetrachloride	103	(60 - 140)	OCLP OLC02.1
1,2-Dichloroethane	103	(60 - 140)	OCLP OLC02.1
1,2-Dichloropropane	94	(60 - 140)	OCLP OLC02.1
cis-1,3-Dichloropropene	105	(60 - 140)	OCLP OLC02.1
Tetrachloroethene	105	(60 - 140)	OCLP OLC02.1
1,1,2-Trichloroethane	113	(60 - 140)	OCLP OLC02.1
Trichloroethene	98	(60 - 140)	OCLP OLC02.1
Vinyl chloride	94	(60 - 140)	OCLP OLC02.1
<u>SURROGATE</u>		<u>PERCENT</u>	<u>RECOVERY</u>
Bromofluorobenzene		<u>RECOVERY</u>	<u>LIMITS</u>
		102	(80 - 120)

NOTE (S) :

Calculations are performed before rounding to avoid round-off errors in calculated results.

Bold print denotes control parameters

STL Cooler Receipt Form/Narrative

Lot Number: A6B00321

North Canton Facility

Client: CPA

Project:

Quote#: 14285Cooler Received on: 2/11/02Opened on: 2/11/02by: Diggy (Signature)FedEx Client Drop Off UPS DHL FAS STL Courier Stetson US Cargo

Other:

STL Cooler No# NOFoam Box Client Cooler

Other

1. Were custody seals on the outside of the cooler? Yes No Intact? Yes No NA

If YES, Quantity _____

Were the custody seals signed and dated?

Yes No NA

2. Shipper's packing slip attached to this form?

Yes No NA 3. Did custody papers accompany the samples? Yes No Relinquished by client? Yes No

4. Did you sign the custody papers in the appropriate place?

Yes No 5. Packing material used: Bubble Wrap Foam None

Other: _____

6. Cooler temperature upon receipt 3.4 °C (see back of form for multiple coolers/temp)METHOD: Temp Vial Coolant & Sample Against Bottles IR ICE/H₂O Slurry COOLANT: Wet Ice Blue Ice Dry Ice Water None

7. Did all bottles arrive in good condition (Unbroken)?

Yes No

8. Could all bottle labels and/or tags be reconciled with the COC?

Yes No

9. Were samples at the correct pH? (record below/on back)

Yes No NA

10. Were correct bottles used for the tests indicated?

Yes No

11. Were air bubbles >6 mm in any VOA vials?

Yes No NA

12. Sufficient quantity received to perform indicated analyses?

Yes No 13. Was a Trip Blank present in the cooler? Yes No Were VOAs on the COC? Yes No 14. Does the trip blank number match the cooler number in which it was received? Yes No NA Contacted PM _____ Date: _____ by: _____ via: Voice Mail Verbal Other

Concerning: _____

✓ _____

I. CHAIN OF CUSTODY

	The following discrepancies occurred:

2. SAMPLE CONDITION

Sample(s) _____	were received after the recommended holding time had expired.
Sample(s) _____	were received in a broken container.

3. SAMPLE PRESERVATION

Sample(s) _____	were further preserved in sample receiving to meet recommended pH level(s): Nitric Acid Lot # 100405-HNO ₃ ; Sulfuric Acid Lot # 100405-H ₂ SO ₄ ; Sodium Hydroxide Lot # -100405 -NaOH; Hydrochloric Acid Lot # 100504-HCl; Sodium Hydroxide and Zinc Acetate Lot # 071604-CH ₃ COO ₂ ZN/NaOH
Sample(s) _____	were received with bubble > 6 mm in diameter (cc: PM)

4. Other (see below or back)

Client ID	pH	Date	Initials

STL Cooler Receipt Form/Narrative North Canton Facility

Discrepancies Cont.



END OF REPORT

APPENDIX C

DATA VALIDATION REPORT



**CONESTOGA-ROVERS
& ASSOCIATES**

45 Farmington Valley Drive
Plainville, Connecticut 06062
Telephone: (860) 747-1800
www.CRAworld.com

Fax: (860) 747-1900

MEMORANDUM

TO: Jamie Puskas REF. NO.: 6124

FROM: Kathy Shaw/dy/ 2/CT *JMW* DATE: March 6, 2006

RE: Data Quality Assessment and Validation
Quarterly Groundwater Monitoring
Hi-Mill Manufacturing Site-Highland Township, Michigan

The following details a quality assessment and validation of the analytical data resulting from the January 30, 2006, collection of three (3) groundwater samples and one (1) quality control sample from the Hi-Mill Manufacturing Site in Highland Township, Michigan. The sample summary detailing sample identification, sample location, quality control sample, and analytical parameters is presented in Table 1. Sample analysis was completed at Severn Trent Laboratories in North Canton Ohio (STL) in With Method OLC02.1, from 'USEPA Contact Laboratory Program Statement of Work for Organics Analysis, Multi-Media, Multi-Concentration'. The quality control criteria used to assess the data were established by the methods and the quality assurance project plan (QAPP).¹

Sample Quantitation

The VOC sample analysis resulted in a number of concentrations reported in excess of the calibration range, which were flagged by the laboratory with an "E". These concentrations should be qualified as estimated (J) concentrations and should not be reported. The analytes with concentrations in excess of the calibration range were reanalyzed at appropriate dilutions; these values should be reported.

Holding Time Period and Sample Analysis

The holding time periods for volatile organic compounds (VOC) analysis is 14 days from sample collection until completion of analysis. The samples, as indicated by the sample collection, extraction and analysis dates on the chain-of-custody forms and analytical reports provided by STL, were prepared and analyzed within the required holding time periods.

¹ Application of quality assurance criteria was consistent with "USEPA Contract Laboratory Program National Functional Guidelines for Organic Data Review", EPA-540/R-99/008, October

Method Blank Samples

Contamination of samples contributed by laboratory conditions or procedures was monitored by concurrent preparation and analysis of method blank samples. The method blank samples were reported to be free from detectable concentrations of target analytes, indicating no laboratory-attributable contamination occurred.

Laboratory Control Sample / Laboratory Control Sample Duplicate Analysis

The laboratory control sample and laboratory control sample duplicate (LCS/LCSD) analyses serve as a monitor of the overall performance in all steps of the sample analysis. The LCS percent recoveries were within the laboratory control limits, indicating that an acceptable level of overall performance was achieved.

Laboratory precision was verified by the relative percent difference (RPD) of the LCS/LCSD when a matrix spike/matrix spike duplicate was not analyzed. The RPDs were within the laboratory control limits, indicating that an acceptable level of overall laboratory precision was achieved.

Surrogate Compound Percent Recoveries (Surrogate Recoveries)

Individual sample performance for the organic analyses was monitored by assessing the results of surrogate compound percent recoveries. The surrogate recovery acceptance criteria was met for all samples.

Field Quality Assurance/Quality Control

The field Quality assurance/quality control consisted of one (1) trip blank sample. To monitor potential cross-contamination of VOC during aqueous sample transportation and storage, a trip blank was submitted to the laboratory for VOC analysis with each shipping cooler containing multiple samples. Benzene, Toluene, and Xylenes were reported as non-detect in the associated samples; therefore, no qualification was required. No additional target analytes were reported as detected in the trip blank sample.

Overall Assessment

The data were found to exhibit acceptable levels of accuracy and precision, based on the provided information, and may be used with the qualifications noted.

TABLE 1
SAMPLE SUMMARY
QUARTERLY GROUNDWATER MONITORING
HI-MILL MANUFACTURING SITE
HIGHLAND TOWNSHIP, MICHIGAN

<i>Sample Identification</i>	<i>Sample Location</i>	<i>Matrix</i>	<i>QC Sample</i>	<i>Parameter</i>
GW-6124-013006-BW-185	SW-27	Water	--	TCL VOC
GW-6124-013006-BW-186	SW-28	Water	--	TCL VOC
GW-6124-013006-BW-187	SW-1	Water	--	TCL VOC
TB-6124-188	--	Water	Trip Blank	TCL VOC

TCL - Target Compound List
VOC - Volatile Organic Compounds
QC - Quality Control